DESIGN

1952

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DESIGN DIV.

Royal

METAL FURNITURE SINCE '97

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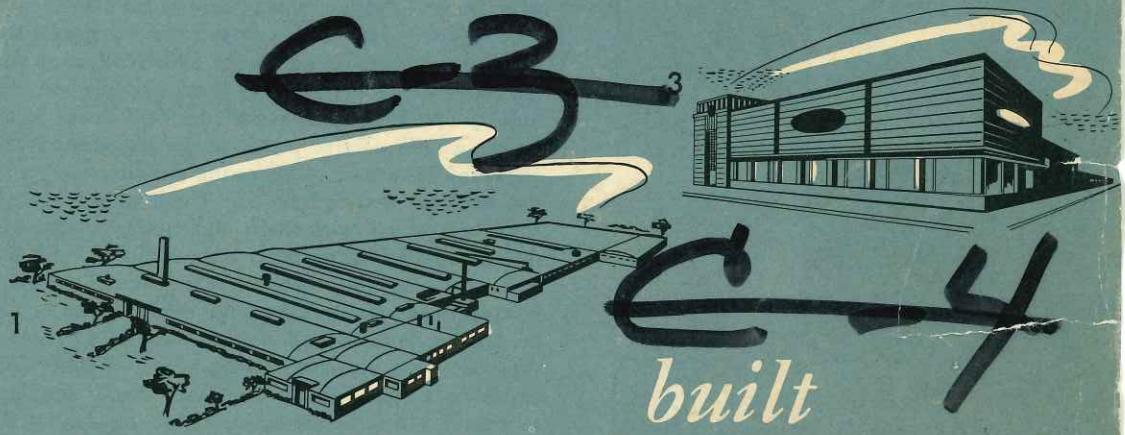

built on a foundation of quality

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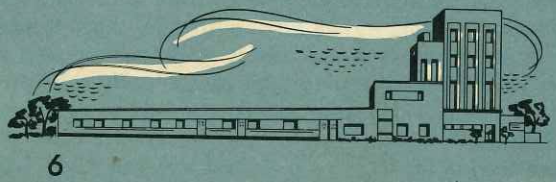


FACTORIES:

1 • **MICHIGAN CITY,** *Indiana*

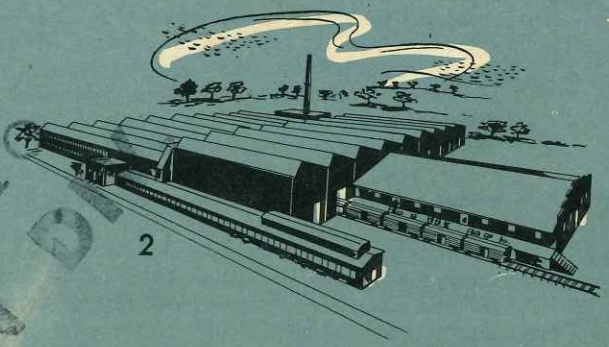
2 • **WARREN,** *Pennsylvania*

3 • **LOS ANGELES,** *California*

4 • **NEW YORK,** *New York*

5 • **GALT,** *Ontario, Canada*

6 • **PRESTON,** *Ontario, Canada*



RETURN TO
DESIGN DIV.

Royal Metal Manufacturing Company • 175 North Michigan Avenue, Chicago 1

Royal

METAL FURNITURE SINCE '97

In 1952, the Royal Metal Manufacturing Design Company will celebrate its fifty-fifth year as a builder of metal furniture.

1897... Drug stores and soda fountains were the meeting places of informal America. This realization prompted a Chicago metalworker to go into business for himself, manufacturing the new wire chairs so popular in that era. Employing six people, he set out to make his product better than any his competitors had to offer; thus was born Royal Metal Manufacturing Company. With the wire chair a success, the sales-minded owner of Royal Metal soon developed other designs for the same twisted wire material and his workshop (10 people now) began producing stools, tables, children's furniture, shoe shine stands, mirror frames and a bevy of similar products.... **1904**... In seven years the owner had gained some prominence in Chicago as a good man with whom to do business, so it was only natural for a local merchant, Marshall Field by name, to seek his advice. Mr. Field's store wanted a special stool for its glove counters, so ladies could sit while selecting gloves. This stool must attach permanently to the floor, and the seat would have to swivel. Soon a sample was produced, approved by Field's and an order placed for twenty-five of the new Royal Metal swivel stools. Twenty-five stools do not a sales volume make, so the ingenious owner looked for other opportunities. He found his answer while eating standing up at a local free lunch counter. He offered the stool, as designed by Mr. Field, to the restaurant trade, and they, already big consumers of his wire chairs and tables, bought with confidence. So came into being the first revolving restaurant counter stool.... **1907**... Baseball was as popular then as it is now, and the owner was a keen fan of the old Chicago White Sox. Every summer he spent many afternoons on the hard benches of the home ball bark, and each spring he saw the benches undergo replacement or renovation for having spent the winter exposed to the elements. Seeing a new volume market, the owner went to work and fashioned a steel folding chair that would stand-up under the most rugged outdoor service. This became the first steel folding chair in America, from whose slats many an umpire was destined to be berated. This original installation, lasting for over thirty years, outlived even the inventor.... **1912**... Hairdressing salons, though few, were numbered among Royal Metal's customers. Their proprietors, desiring to give their establishments acceptance, weren't overly happy about having to use kitchen type chairs for manicurists, and overstuffed furniture for hair styling. To give these customers high utility, and at the same time the style they so badly wanted, an entirely new type of chair was fashioned. The owner used narrow pipe, or steel tubing; painted it white to give it a sanitary look, and made the paint adhere by heating it. This manicure chair was the first tubular steel chair produced in America to the knowledge of the company. ... **1917**... A great war, to end all wars, was being fought, and into this conflagration, America stepped in April, 1917. Young men went to the war, and more men, and even ladies, began to work in factories as America's industrial plants began working at a furious pace. This opened up a fascinating new field to the young firm, and its recognition as chair manufacturers brought factory men to its doors wanting chairs for their workers. As chairs were sold to industry, efforts were made to make them better, on the theory that if the worker was comfortable while getting good posture support, he'd turn out more production for country and company. By this time an alert young nephew had joined the firm. This young man, later to become president and chairman, had joined the U. S. Marines and was due to leave for France. Factory seating was his specialty, and before leaving for the war, he coined a slogan which has carried Royal Metal through decades of leadership in the industrial seating field: "A Tired Worker Costs More Than a Good Chair."... **1920**... The young Marine returned from his hitch and was specializing in posture seating. He wrote articles on the subject for leading trade journals, and reasoned that if factory workers could benefit so much from the use of posture type chairs, so could the tremendous group of office workers. Thus, in 1920, was produced the first adjustable stenographic posture chair of tubular steel along with the first tall, tubular steel bookkeeper's stool. These units were fashioned of the new tubular steel so that there would be no exposed bolts or ragged edges to tear clothes or cause scratches. ... **1923**... Time had passed as life passes. The original owner saw the need to let the business pass into the hands of the younger and more alert. He retired in favor of the young nephew, the posture seating specialist, who was to assume the presidency at the ripe old age of 28. Apparently the new management was in good hands, for that year, the firm scored a notable achievement. This was the Chair-O-Scope, invented by the young president as the result of a painful evening of bridge sitting. It was the first steel, upholstered folding chair to be sold to homes in America, the chair that

Des. .

At the beginning, as in most cases, determination to create and develop new ideas far outweighed the company's material assets. But this pioneering spirit along with consistency of quality standards, attention to detail and a liberal business philosophy has resulted in Royal leadership in today's metal furniture markets.

On these two pages you will find the most famous chapters in a history of which we at Royal Metal Manufacturing Company are proud.

virtually founded an industry.... **1924**... The roaring twenties were in full swing, and with the speakeasy, the Charleston and the flapper came bobbed hair. Bobbed hair meant growth and respectability to the beauty salon. To Royal Metal this was another opportunity, another market, and this year the firm designed, made and offered to beauty salons the first complete line of standard professional beauty shop furniture. ... **1932**... Eight more years passed, not without progress and change. The firm, Royal Metal Manufacturing Company, had matured. Its sales staff covered the country and its products had become quality standards in many trades and fields. These markets included factories, beauty shops, schools, churches, stores, restaurants, hotels, offices. In 1928 a new factory had been built in Michigan City, Indiana, and was busily humming to provide the goods that seemed never to go out of demand. Times were not good, so the men of Royal Metal worked harder and kept expanding production throughout the depression years. It was in 1933 that the most spectacular milestone came—the development of chromium plated tubular steel furniture on a mass production basis. Industry had perfected the machinery, and Royal Metal jumped at this innovation, gambling its 35 year history on the success of chrome furniture. Although the second firm in the nation to market this development, the management decided then, they would never allow Royalchrome furniture to be excelled in quality.... **1936**... Success came faster than Royal's fondest dreams, and with success came national recognition, greater distribution, and seemingly endless consumer demand for these products of quality. Deliveries suffered, so the young president, now in his thirties, took to the advertising pages of Time magazine to tell his trade and his customers a story that won for the firm a niche in the marketing annals of industry, and mention in textbooks where business marketing was a keen course. These ads told of the demand exceeding the supply. They told of the company's philosophy, that quality would never be sacrified for volume production. They told the reader that if he could not wait for Royal merchandise, he should go to competitors who too made products of good quality. The ad then listed by name the competitors whose products it thought were worthy of the quality label. This heretofore unknown honesty in print brought even greater laurels.... **1940**... With success also came new manufacturing methods and qualitative research into ways of producing better products. From this type of thinking there was developed a revolutionary change in furniture construction, not only for Royal Metal's commercial prospects, but for all furniture everywhere. This was the principle of all metal interior frame construction, giving furniture manufacture watch-like precision, modern styling and allowing it to be mass produced at prices more businesses could afford.... **1941**... The nation went to war and so did its industries. Royal Metal was designated by the Navy Department, along with a group of other firms, to produce a new type of chair that had to meet stringent Navy requirements. These chairs were to be used aboard ship. They had to be metal so that they wouldn't splinter under battle damage, and they had to undergo the rigors of salt air and constant abuse. They were fashioned of square tubing and were coated with a special liquid plastic, baked enamel finish.... **1946**... Tapering off from its war production, with demand keener than ever for the old style product, Royal Metal decided to capitalize on its wartime experiences with furniture, and through its sinews of development, produce and sell square tube furniture with Plastelle finishes. It expanded the sale of these items into new markets such as offices and hospitals. Square tubing had become the order of the day.... **1949**... In this year another touch was given to square tubing when the firm successfully mass produced satin chrome furniture, offering a type of plating that heretofore had been available only on custom types of furniture. Like the other Royal developments, the supply of satin chrome furniture had trouble meeting the demand.... **1951**... After 54 years, there is still expansion, a greater range of products, a wider diversification of trades serviced. Today the firm serves more trades and industries than any other metal furniture manufacturer—and it serves only trades and industries through authorized dealer representation. Royal district sales managers are headquartered in key cities of the country; factories are located across the nation; dealers value the franchise of the Royal name; and even the government leans to a good degree on Royal Metal's vision and development facilities. From a humble beginning of wire chairs, the company now makes a range of products that includes chairs of every conceivable type, professional furniture, desks, shelving, beds and dressers, and virtually any type of metal furniture that is within the needs of professions, offices, industries and institutions to use.

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For over 55 years... the Royal

For over 55 years the Royal label has attested to a standard of quality that has never varied. Honor-built, honor-sold Royal furniture has enjoyed a well-earned prestige, and today the Royal reputation for quality is better than ever before.

ALL-METAL INTERIOR FRAME CONSTRUCTION

One of the most important furniture developments of the half-century, is the use of steel for interior furniture frames instead of wood. In this type of construction, the parts of the unit fit together like the parts of a fine watch, precision made to the last detail.

The results: longer chair life because of the elimination of the dangers of breakage, warping, splitting, etc.; smoother tailoring with upholstered parts stitched right to the metal; better styling with modern metal; lighter weight with greater strength as steel replaces bulky wood. Today many Royal models have completely all-metal interior frame construction.

ROYALOID TABLE TOP CONSTRUCTION

A 7-ply veneer core permanently adhered under extreme hydraulic pressure to a genuine Formica top sheet. On units where the underside is exposed, the top is sealed in with a 1/8" composition backing sheet. Banded with extruded, polished and anodized aluminum edging. Fully sealed in and 1 inch thick overall. See Page 19 for colors.

standard of Quality has never varied

SUPER-TUFTEX UPHOLSTERY MATERIAL

Super Tuftex is a fire-resistant, vinyl plastic coated supported fabric, composed of an extra-strong sateen backing vulcanized to the vinyl coating by the Calendar process. Guarantee: unqualifiedly guaranteed for 18 months against cracking, peeling or bubbling, excepting of course, unusual abuse or use of improper cleaning compounds.

Furnished in the following 20 new decorator colors, blended by our own designer, Super-Tuftex in texture and shade will please the most discriminating buyer:

B-1 Forest Green	K-3 Spanish Red
B-2 Meadow Green	L-4 Lime
B-3 Aqua	L-8 Chartreuse
B-4 Kelly Green	L-9 Dusty Yellow
B-5 Leaf Green	C-1 Black
R-1 Navy Blue	C-2 Granite Gray
R-2 French Blue	J-1 Cavalry Brown
R-3 Sky Blue	J-2 Cinnamon
K-1 Bright Red	T-1 Salmon Rose
K-2 Burgandy	V-8 Oyster White

(When ordering be sure to specify both number and color)

TOP GRAIN GENUINE LEATHER

Hand selected from the finest grade of hides, only the first cut is genuine top grain. It is often distinguished by its very fine grain and scars acquired by the animal. In the following colors:

Teal Green	Burgundy Red
Spruce Green	Spice Tan
Olive Green	Tobacco Brown

Cardinal Red

ROYAL'S NEW "VIN-L-GRAIN"

ANTIQUE GRAINED UPHOLSTERY MATERIAL

Vin-L-Grain is a new, heavy duty vinyl plastic supported fabric whose main feature is the feel, texture and appearance of hand finished genuine leather. This handsome material carries an 18 month guarantee by Royal Metal, is available in 6 colors especially selected for office, institutional and decorator use.

VG-10 Citron Green	VG-13 Pewter Grey
VG-11 Hunter's Green	VG-14 Chinese Red
VG-12 Cloud White	VG-15 Russet Brown

ROYALPOINT CLOTH FABRIC

An exceptionally fine boucle frieze weave of mohair and rayon, providing the ultimate in smart luxury. Guaranteed moth-proof for a period of 5 years, this fine fabric is easy to maintain and cleans quickly. In the following smart colors:

Gun Metal Grey	Willow Green
Rose Coral	Avocado Green
Cordovan Brown	Bottle Green

Maroon

PLASTELLE ENAMEL METAL FINISH

A durable, colorful plastic enamel, oven baked for 30 minutes at 300 degrees Fahrenheit. Used exclusively on the Royal enamel furniture, this finish has Gibraltar-like strength, needs only soap and water for maintenance. See Section 3 for complete color listing.

satin chrome

1

Satin Chrome is a hand finished custom metal plating, applied with much skill and care to only the highest quality square steel tubing made expressly for the furniture industry.

The Satin Chrome finish itself, is preceded by treatment, fabrication and chemical preparation of the raw material to receive plating. The finished Satin Chrome unit has actually received 14 carefully checked major treatments before final approval.

After initial preparation, hot cyanide copper is electro-plated to the tubing, left to cool, mirror buffed by hand to perfection and then satin finished by hand. Next bright nickel is electro-plated to the satin finished copper, again left to cool and again satin finished by hand. Finally the tubing receives its Royalchrome treatment — the master hardness of chromium complementing the lustrous satin finishes beneath it. Thus hand finished Satin Chrome actually protects its own beauty.

Because copper, nickel and chromium are not subject to normal oxidation, Custom Satin Chrome will never discolor, as is characteristic of other metals unless especially treated.

SQUARE TUBE STEEL . . . Greater strength, modern feeling, simple and formal styling — all these requisites of today's metal furniture are best characterized by the use of square steel tubing, which Royal designers and engineers have crafted into furniture of lasting quality and beauty. By independent laboratory tests, square tubing has been determined to be stronger than equal gauges of round tubing.

Setting the design pace—pioneering better construction methods—keeping metal furniture in tune with today's new architecture and interiors to meet tomorrow's needs — these are the furniture maker's challenges.

Royalchrome's square tube, hand finished satin chrome designs are created in this spirit — today represents the most forward advance in metal furniture in a decade.

VERSATILITY IN SECTIONAL

These handsome, original designs offer unusual versatility to interior furniture arrangement. Every wall space becomes custom designed. Constructed with new roll front Flex-spring construction for deep down comfort. Flex-spring backs too and with modern, ebonized polished black wood arm rests on club chair and end units. Self locking floor glides.

SPECIFICATIONS

	No. 790 Club Chair	No. 791 Center	No. 793 No. 795 Left End & Right End
Overall Width	26½"	20½	23½"
Overall Depth	30½"	30½"	30½"

No. 797 Corner Table—33" x 33" square double shelf table with genuine Royaloid top.

LOUNGING LUXURY

Here's prestige luxury at its very finest, the '890' series for private offices or reception areas.

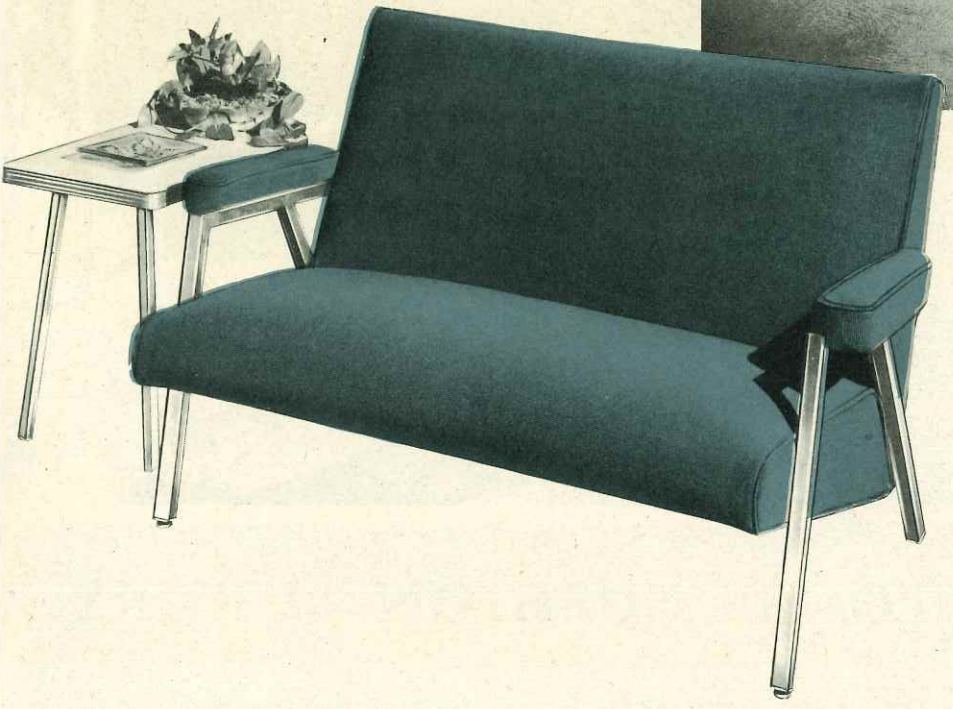
This handsome ensemble owes its deep seated comfort to three and a half inches of U. S. Koylon molded foam rubber upholstered over Royal flex-springs on both the seat and back. The arm rests too have foam rubber beneath the upholstery fabric. These units are offered only in Royalpoint cloth fabric, for only soft goods takes fullest advantage of the deep resiliency of foam rubber.

Leg and arm frames are, of course, hand finished custom satin chrome, for dignified, supremely durable wear.

No. 890 CHAIR

SPECIFICATIONS

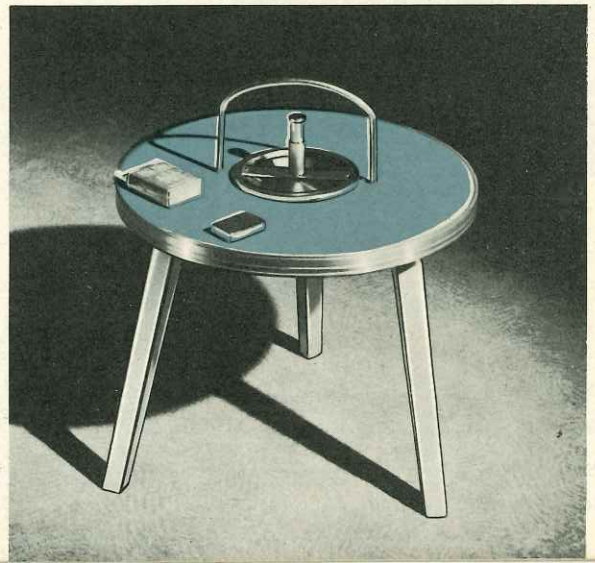
Overall Width .....27"
Overall Depth .....31"
Seat Dimensions .....20½" x 22"
Back Dimensions .....20½" x 20½"



No. 892 SETTEE

SPECIFICATIONS

Overall Width .....51"
Overall Depth .....31"
Seat Dimensions .....44" x 22"
Back Dimensions .....44" x 20½"



No. 837 SMOKER

See page 19 for specifications

LOOSE CUSHION LUXURY

One of the newest designs in square satin, the superbly fashioned No. 881 chair and No. 885 settee suite offer unique smartness with the utmost in lounge luxury.

The reversible seat and back cushions are of strong hourglass 'mattress-type' construction for resilient comfort. Upholstered with the finest inner packing on air presses that give air-spring cushions exceptionally long life.

No. 881 LOUNGE CHAIR

SPECIFICATIONS

Overall Width	25"
Overall Depth	32½"
Seat Dimensions	22½" x 25½"
Back Dimensions	22½" x 22½"

No. 885 SETTEE FOR THREE

SPECIFICATIONS

Overall Width	71"
Overall Depth	32½"
Seat Dimensions	67½" x 25½"
Back Dimensions	67½" x 22½"

MODERN LOUNGE FURNITURE

Square satin has never been treated more deftly or with more appreciation for the modern, than in these lounge units. To grace the interior of every modern structure with their clean lines, rhythmitic proportions and long lasting comfort.

Resilient seats and backs are both of flawless flex-spring construction. Black plastic arm rests grace the metal frames and provide protective beauty.

No. 830 LOUNGE CHAIR

SPECIFICATIONS

Overall Width	24½"
Overall Depth	32½"
Seat Dimensions	20" x 21"
Back Dimensions	20½" x 24"

No. 834 SETTEE

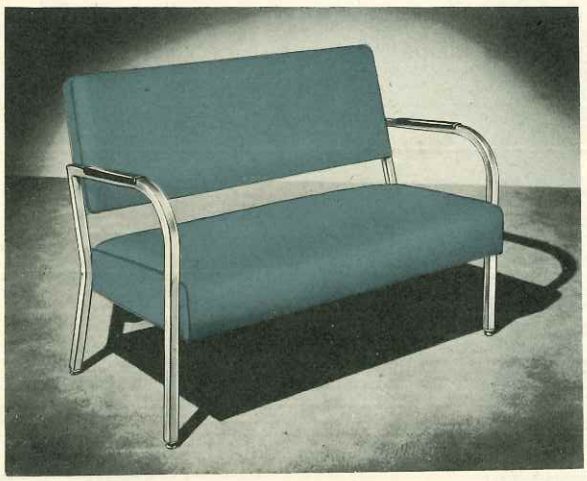
SPECIFICATIONS

Overall Width	67"
Overall Depth	32"
Seat Dimensions	63" x 21"
Back Dimensions	63" x 23"

LIGHT LOUNGE SEATING—CHAIRS,

No. 775 ARM CHAIR

Featuring the Royal developed Snap-On seat, an interchangeable seat crown that actually snaps off or on, allowing inexpensive replacement or re-upholstery of the one part of the chair that gets 90% of the wear. Snap-On photo shows glimpse of the all metal seat frame construction. Also available in gangs for shoe salons, transportation terminals, clinic waiting rooms or wherever the day's activity consists of heavy traffic.



No. 773 SETTEE

Two passenger model with 6" deep flex-spring seat and well padded back. Arms fitted with black plastic arm rests.

SPECIFICATIONS

	No. 773 Settee	No. 775 Arm Chair	No. 775-G
Overall Width	48"	22"	—
Overall Depth	26"	26"	26"
Seat Dimensions	46" x 20½"	18½" x 20½"	18½" x 20½"
Back Dimensions	46" x 16"	18½" x 16"	18½" x 16"
Center to Center	—	—	20"

SETTEES AND CHAIRS IN GANGS

No. 780 ARM CHAIR

Strikingly modern. Both seat and back have flex-spring construction giving lounge luxury to this handsome chair. With black plastic arm rests. Designed so back of chair does not touch walls. Also available in gangs for mass seating installations.

No. 782 SETTEE

Two passenger model, larger than normal for utmost spaciousness. Modern styled seat and back both have flex-spring construction. With black plastic arm rests. Designed so back of chair does not touch walls.

SPECIFICATIONS

	No. 782 Settee	No. 780 Arm Chair	No. 780-G
Overall Width	47"	22"	—
Overall Depth	27"	27"	27"
Seat Dimensions	44" x 18½"	18½" x 18½"	18½" x 18½"
Back Dimensions	44" x 18½"	18½" x 18½"	18½" x 18½"
Center to Center	—	—	19½"

MODERN METAL CHAIRS

IT IS SAID that to design a chair is the most baffling task of all to the designer and architect. And as a result of this challenge, every new design strives to be *the* epitome of chair design.

WE AGREE that to design a chair is baffling, but we don't agree that any one chair is *the* chair of chairs. That's why Royal has designed and made so many.

THE CHAIR is the most personal of furniture, meant to hold that dynamic element, the human body. And just as it must give the body good, solid comfort in any of the body's positions, so it must fill a multitude of needs and uses. The office chair needs one thing, the dining chair something else. The lounge chair has its qualities, the reception room chair its own. The chair most men are likely to use should be a little different from the chair most women will sit in, simply because the different anatomical structures give men and women different basic posture.

HERE, then are 5, new, modern Royal chairs. Each can be used in various locations and for various purposes, but each is enough apart to appeal to the individual who is looking for his own idea in chairs. These models have two things in common . . . square tube construction for greatest strength and hand finished satin chrome that protects its own beauty. For details and specifications on each model, please turn the page.

FINE CHAIR LUXURY

These two chairs have been designed to be as comfortable, as smart, as long lasting as possible. Nothing but the finest materials, the most skilled Royal labor has been used in fashioning these models. Leg design prevents back of chair from striking and marring walls. Both models only in Royalpoint cloth fabric.

No. 730 ARM CHAIR

Fitted with a U. S. Koylon molded foam rubber seat, the finest money can buy, and deeply upholstered shaped back. Arm rests too have foam rubber construction, and the metal frame of course is finished in custom satin chrome. Legs fitted with self locking floor glides.

SPECIFICATIONS

Overall Width	22"
Overall Depth	24½"
Seat Dimensions	19" x 19"
Back Dimensions	19" x 12½"

No. 731 SIDE CHAIR

The matching side or pull-up chair, also fitted with a U. S. Koylon molded foam rubber seat and a deeply upholstered shaped back. Frame is custom satin chrome, legs are fitted with self locking floor glides.

SPECIFICATIONS

Overall Width	17"
Overall Depth	22"
Seat Dimensions	17" x 17"
Back Dimensions	17" x 12½"

The models on this page feature a new Royal development; narrow square tubing that gives line, grace and lightness to these three chairs. All three models have leg design which prevents the back from hitting and marring walls behind. In hand finished satin chrome that protects its own beauty.

No. 737 ARM CHAIR

Strikingly different for modern commercial use. Feature's Royal's flex-spring seat construction and a form shaped, well padded back. Seat and back frame both have all metal construction. Arm rests are upholstered and legs fitted with self locking floor glides.

SPECIFICATIONS

Overall Width	21½"
Overall Depth	22½"
Seat Dimensions	20" x 17½"
Back Dimensions	16" x 12"

No. 738 SIDE CHAIR

To match the 737, this model also features a flex-spring seat and padded back, both with Royal's all metal construction for greatest durability. Legs fitted with self locking floor glides.

SPECIFICATIONS

Overall Width	17"
Overall Depth	21"
Seat Dimensions	17" x 15½"
Back Dimensions	16" x 12"

No. 828 SIDE CHAIR

Designed primarily as a dining chair with a free form feeling. Seat is Royal's flex-spring construction and the shaped back, well padded, is designed to give full support to the back without interference to arms. All metal construction and self-locking glides in the legs.

SPECIFICATIONS

Overall Width	17"
Overall Depth	21"
Seat Dimensions	17" x 15½"
Back Dimensions	17" x 11½"

TABLES, ACCESSORIES

Royal tables not only are designed to complement and match other Royal furniture, but are built primarily for simple cleaning and maintenance, along with long lasting durability.

This accounts for the design simplicity, and for the quality of the materials used in their manufacture. All tables have genuine Royaloid tops, available in eight linen and wood grain finishes, all cigaret burn proof. Table cores are all 7-ply veneer and where table bottom is exposed, the top is sealed in with a composition backing sheet. Polished, anodized aluminum banding is used on all edges.

Platinum Wood Grain	Black	Red Linen	Gold Linen
Blonde Wood Grain	Grey Linen	Green Linen	Blue Linen

No. 801 DINING TABLE

(Shown on opposite page)

A dining height (29″) table also suitable for reception purposes. Four square tube, satin finished legs attached by special metal plate construction. (See details on page 42). In any of the following sizes:

24″ round or square 30″ round or square
36″ round or square
24″ x 42″ 24″ x 48″ 30″ x 48″
30″ x 60″

No. 838 LOW CURVED TABLE

(Shown on opposite page)

A modernly styled model for occasional use. Stands 15″ high on tapered satin finished legs. Overall size, 24″ x 48″.

No. 869 COSTUMER

(Shown on the opposite page)

This satin chrome accessory stands 72″ high, has 4 flared-end double hooks, mounted to accommodate 4 hats and 4 coats without interference to each other.

No. 805 OCCASIONAL TABLE

A 15″ high low table, mounted on three tapered legs finished in custom satin chrome. Genuine Royaloid top measures 24″ in diameter.

No. 839 END TABLE

Designed with the new narrow square tubing, finished in custom satin chrome. Stands 21″ high; genuine Royaloid top measures 14″ x 26″.

No. 837 COCKTAIL SMOKER

An unusual combination ash tray and table surface, for every reception area. 18″ diameter, genuine Royaloid top mounted on three tapered, hand finished, satin chrome legs. Spring type ash tray is chromium plated.

No. 860
HYDRAULIC PROFESSIONAL CHAIR

Designed and engineered for eye, ear, nose and throat work and as a general examination chair with ophthalmic headrest.

This model is fitted with a swivel back hydraulic unit which raises or lowers the seat from 17″ to 23″. The back has a concealed reclining mechanism, lowers to 180 degrees and operates from the simple push-button on the side of the back. The professional ophthalmic headrest is fully adjustable to any patient's head position.

Large coil spring seat, flex-spring back and fully upholstered arm rests. The smart island style base and metal parts finished in lustrous custom satin chrome for dignified beauty that needs so little maintenance to keep itself sparkling, sanitary clean.

No. 860 HYDRAULIC CHAIR

SPECIFICATIONS

Overall Dimensions	26″ x 26″
Seat Dimensions	21″ x 19½″
Back Dimensions	19½″ x 17″

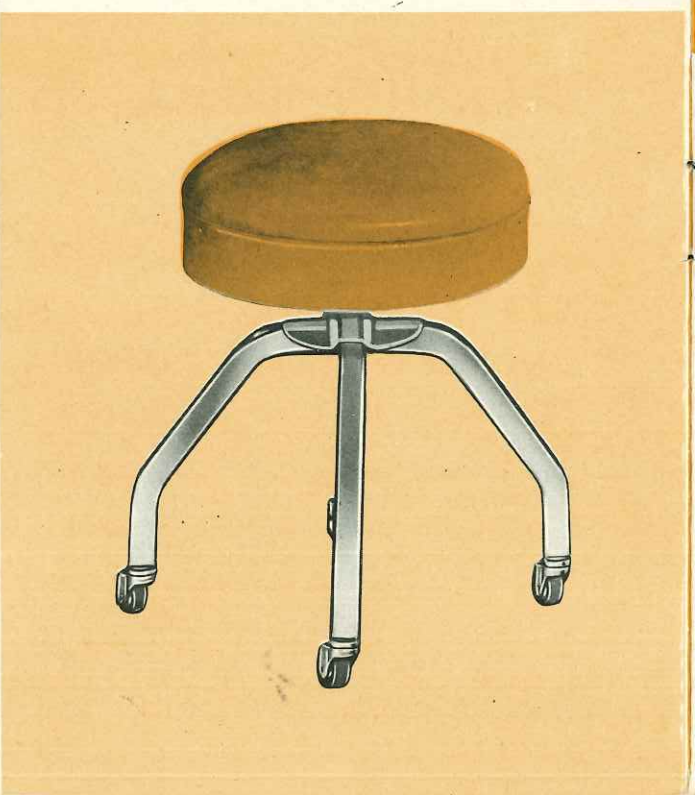
No. 855 PROFESSIONAL SWIVEL STOOL

Deftly engineered swivel stool to match the hydraulic chair. Swivel seat raises and lowers from 17″ to 23″, is fitted with flex-springs and the Royal Snap-On seat crown . . . which means that the top of the seat can be snapped off for quick, inexpensive replacement in the event of damage. Square tubular steel base also finished in custom satin chrome.

No. 855 SWIVEL STOOL

SPECIFICATIONS

Overall Dimensions	15″ x 15″
Seat Dimensions	15″ diameter



MAR 14 1952
U S PATENT OFFICE

FIRST AID AND REST ROOM FURNITURE

Whether or not your business or institution retains the services of a trained nurse, you should have a room set aside for emergency first aid treatment or rest for employees. In states where such rest rooms for female employees are required by law, the special furniture shown here has proven a boon to both employer and employee, giving best use with little or no maintenance.

No. 807-808 RECLINING CHAIR SET

The No. 807 reclining back chair is for professional use by trained nurse or first aid attendant. Back reclines by means of side push-button to any desired position. Headrest adjusts to fit the head of any size person. Seat has Royal flex-spring construction; square tube, custom satin chrome arms have black plastic arm rests. Overall size 27″ deep x 22″ wide.

No. 808 Ottoman provides leg and foot support for this unit. Order chair and ottoman separately. Overall size 22″ wide x 15″ deep x 17″ high.

No. 767 CHAISE-LOUNGE

A practical 'lay-down' unit for short rest periods. Features a built in pillow, flex-spring construction, and upholstery in any choice of Royal materials. Overall size, 75″ long x 28½″ wide.

No. 867-863 VANITY AND MIRROR

To provide drawer space for first aid supplies, this vanity stands 30″ high, measures 15″ x 30″ overall with genuine Royaloid top. All steel cabinet has one large drawer. Simplicity of design and construction meant for cleanliness and no maintenance.

No. 863 Wall Mirror mounts separately on the wall above the vanity. Measures 24″ square, mounted on Masonite back and furnished with hooks for hanging. Order No. 867 Vanity and 863 Mirror separately.

royalchrome

2

Mass produced, chromium plated tubular steel furniture was introduced to American business in 1933. Two firms pioneered this important development, one of which was Royal Metal Mfg. Co. At that time it was resolved that no other make of this type of furniture should be allowed to surpass Royalchrome in quality of construction, materials, attention to detail and design. This promise has been kept. Today, Royalchrome remains supreme in its field, the finest chromium plated metal furniture money can buy.

ROYALCHROME PLATING

Surpassing the requirements of the Master Plater's Association, Royalchrome plating, once applied and with proper normal care, will virtually last forever.

Plating alone on metal tubing, however, does not in itself insure quality, but rather great attention to detail all along the production line and in the important preparatory steps, make the great difference. All Royal tubing is automatically ground and polished, even before bending and fabrication into frames and parts. Prior to actual plating, each piece is hand wiped and subjected to a hot caustic bath to chemically cleanse the tubing. This is called a 'copper flash' and although the tubing has a copper cast when through with this treatment, it is only now cleansed and ready for plating.

Hot cyanide copper is the base plate, used because the softness of copper permits it to fill in the natural pits and microscopic imperfections of steel, thus providing a flawless base plate for the subsequent coats. After electroplating cooling, this copper is then mirror buffed by hand to perfection.

Bright nickel is then applied. This tremendously hard substance is essential to the durability of fine chromium plating. After this plate is electroplated to the copper, it in turn is given another hot caustic chemical bath and hand pumiced by the plater himself.

Finally the chromium plate is applied to seal in the nickel and copper and then is given a chrome buff to assure uniformity of polish on all frames. Samples of finished frames from every production run are subjected to a 48 hour salt spray test before being passed on for final assembly.

This is Royalchrome, the finest chromium plated, tubular steel furniture in America.

ROYALCHROME SECTIONAL FURNITURE

Mix or match these modern sectional furniture designs. Deep roll front flex-spring seat construction to comfort the most weary. Flex-spring backs too, for thorough quality throughout. Shown here with the double tier end table. A special corner table is also available. (Both tables shown and described on Page 32).

SPECIFICATIONS

	No. 30 Club Chair	No. 31 Center Unit	No. 33 & 35 Left and Right Unit
Overall Width	26½"	20½"	23½"
Overall Depth	30½"	30½"	30½"
Seat Dimensions	20½" x 20½"	20½" x 20½"	20½" x 20½"
Back Dimensions	20½" x 19"	20½" x 19"	20½" x 19"

REVERSIBLE AIR CUSHION LOUNGE FURNITURE

Functional elegance keynotes the Royalchrome '470' series. This highly demanded suite of lounge units, with removable, reversible, replaceable and interchangeable cushions offers the utmost in value. Seat cushions rest on full size seat pans. All models equipped with polished black wood arm rests and self-locking floor glides. All are designed to prevent back of chair or settee from touching and marring walls behind.

No. 470 LOUNGE CHAIR

SPECIFICATIONS

Overall Width	26"
Overall Depth	33½"
Seat Dimensions	22½" x 25½"
Back Dimensions	22½" x 22½"

No. 472 SETTEE FOR 2

SPECIFICATIONS

Overall Width	48"
Overall Depth	33½"
Seat Dimensions	45" x 25½"
Back Dimensions	45" x 22½"

No. 474 SETTEE FOR 3

SPECIFICATIONS

Overall Width	70"
Overall Depth	33½"
Seat Dimensions	67½" x 25½"
Back Dimensions	67½" x 22½"

Seat cushions have 36 hourglass spring construction completely reinforced with connecting helicals and supported border rods. Dimensions: 22½" x 25½" x 5½" thick.

Back cushions contain 20 hourglass spring units of same gauge spring wire as seat spring unit and similarly reinforced. Dimensions: 22½" x 22½" x 5½" thick.

THE 120 LOUNGE SERIES

Modern in design and construction, the smart '120' lounge series offers comfort, durability and prestige to the proud owner. Both seat and back have famous flex-spring construction. Arms equipped with black plastic arm rests and legs with non-marring, self-locking floor glides. Two units make up this handsome series: The No. 120 lounge chair and the No. 124 settee for three.

No. 124 SETTEE FOR 3

SPECIFICATIONS

Overall Width	67"
Overall Depth	34"
Seat Dimensions	63" x 22"
Back Dimensions	63" x 24"

No. 120 LOUNGE CHAIR

SPECIFICATIONS

Overall Width	25"
Overall Depth	34"
Seat Dimensions	21" x 22"
Back Dimensions	21" x 24"

THE BUDGET 130 SUITE

Royalchrome furniture is often selected because of its long range economy even though quality is never sacrificed to achieve price. This popular series, produced to every Royal quality standard, is engineered to the fullest economy to fit the lowest furnishing budget. Both arm chair and matching settee have flex-spring seat construction. Chair has all metal seat frame and the famous Snap-On seat found on more deluxe models. No. 130 also available in gangs.

No. 130 ARM CHAIR

SPECIFICATIONS

Overall Width	21"
Overall Depth	24"
Seat Dimensions	19" x 20½"
Back Dimensions	19" x 21"

No. 133 SETTEE FOR 2

SPECIFICATIONS

Overall Width	48"
Overall Depth	24"
Seat Dimensions	46" x 20½"
Back Dimensions	46" x 21"

DISTINCTIVE ARM CHAIRS

The Royalchrome arm chair is an American business institution, found over the breadth of the country in stores, offices, waiting rooms, and wherever people congregate to do business. These three heirs to a Royalchrome tradition well earn their place.

No. 198
CANTILEVER ARM CHAIR

Full all-metal interior frame construction. With flex-spring Snap-On seat, this chair offers good comfort with the ability to give years upon years of flawless wear.

SPECIFICATIONS

Overall Width	21"
Overall Depth	25½"
Seat Dimensions	17½" x 18"
Back Dimensions	14½" x 10½"

No. 377
FOUR LEGGED ARM CHAIR

A Gibraltar among arm chairs, fitted with all-metal construction, with flex-spring seat and reinforced frame design for extra rigidity. Available in gangs.

SPECIFICATIONS

Overall Width	20¼"
Overall Depth	18¼"
Seat Dimensions	18" x 19"
Back Dimensions	18" x 13"

No. 378
FOUR LEGGED ARM CHAIR

A more deluxe seat unit with tufted upholstery and the same superior frame construction as the No. 377. Equipped with all-metal reinforced construction. Available in gangs.

SPECIFICATIONS

Overall Width	20¼"
Overall Depth	18¼"
Seat Dimensions	18" x 19"
Back Dimensions	18" x 13"

MODERN SIDE CHAIRS

To serve a vast multitude of commercial and institutional needs, these three chairs offer versatility, excellent utility and clean design that means low maintenance. Two models are four legged, and the third model is Royal's famous folding chair.

No. 250 SIDE CHAIR

All metal construction underlies the soft lines of this handsome chair. With a big, roll front flex-spring seat and a large shaped and padded backrest. Hand upholstered and tailored.

SPECIFICATIONS

Overall Width	16"
Overall Depth	17"
Seat Dimensions	16" x 16"
Back Dimensions	16" x 13"

No. 280 SIDE CHAIR

An extremely popular design with all metal construction and well padded seat and back, much larger than the average chair seat but with medium overall dimensions.

SPECIFICATIONS

Overall Width	14½"
Overall Depth	20"
Seat Dimensions	16" x 16"
Back Dimensions	16" x 13"

No. 99 FOLDING CHAIR

The ultimate in folding chairs, the new principle incorporated in this model virtually outmoding present day folding chairs. The telescoping back legs eliminate all ordinary, ugly and dangerous folding mechanisms. Royalchrome plated, all welded frame. Big chair comfort with a flex-spring seat and padded backrest. Solid rubber feet provide additional safety.

Folding to a mere 2½" thickness, the '99' can be stocked and stored in the smallest spaces.

SPECIFICATIONS

Overall Width	16½"
Overall Depth	17½"
Seat Dimensions	15" x 16"
Back Dimensions	14½" x 7"

No. 377-G
No. 378-G

SPECIFICATIONS

Overall Depth	18¼"
Center-to-Center Width	19"
Seat Dimensions	18" x 19"
Back Dimensions	18" x 13"

ROYALCHROME CHAIRS IN GANGS

Shoe salons, clinic waiting rooms and other business and service institutions catering to the public have a common seating problem; how to seat the most persons, comfortably, without sacrificing valuable space and efficiency. These smart chairs in gangs are the solution. Shipped in maximum units of three ready for ganging into larger sections. Individual chairs described on Pages 27 and 28.

No. 130-G

SPECIFICATIONS

Overall Depth	24"
Center-to-Center Width	20"
Seat Dimensions	19" x 20½"
Back Dimensions	19" x 21"

MODERN FUNCTIONAL DESK

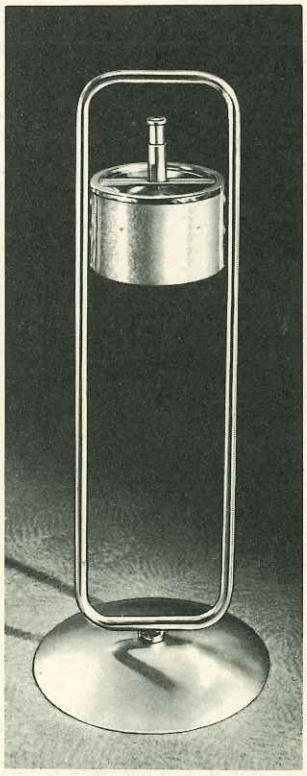
No. 383 DESK

A compact, utilitarian small desk with unusual application to every type of business and profession. For receptionists it offers every convenience, smartly utilizing a small area. In the retail store or commercial office, this model is highly desirable for salesmen and customer service use.

The ample drawer space includes full size file drawer (lock optional), stationary drawer and phone or record book ledge underneath desk top. Metal drawer cabinet finished in any plastelle color (see Pages 44 and 45), legs Royalchrome plated and Royaloid top in all standard colors (see pages 4 and 5).

SPECIFICATIONS

Overall Top Size.....24" x 48"
Desk Height .....30"



No. 311 SMOKER

A new Royalchrome design, to take the largest cigars and ashes. Spring control smoker top mechanism fully concealed and will not clog after long use, from nicotine deposits. Stands 24" high and mounted on heavy, die formed base plate. Non tipping.

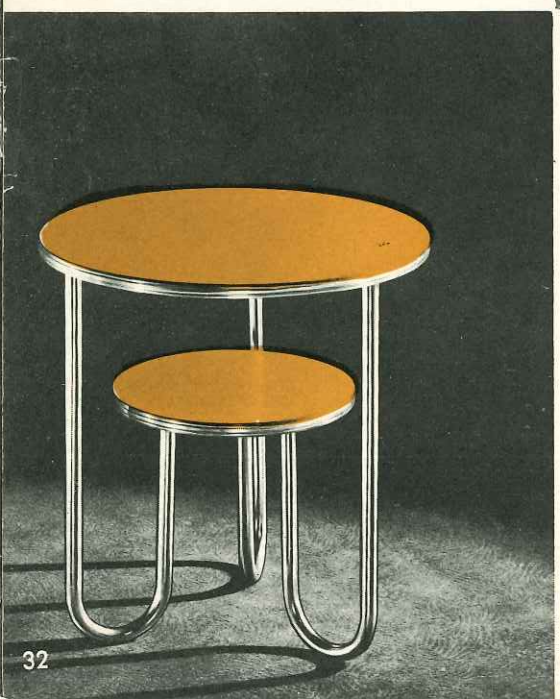
OCCASIONAL TABLES

No. 37 CORNER TABLE

For use with No. 30 Sectional Series. Overall size 33″ x 33″ square with cutaway top shelf. Both shelves of genuine Royaloid construction.

No. 356 END TABLE

A smart, double shelf end table for your Royalchrome lounge furniture. Both shelves measure 12″ x 29″, Royaloid top construction. Top shelf 21½″ high.



No. 215 OCCASIONAL TABLE

An unusual design and a highly popular modern table. Stands 25″ high, with a 24″ diameter top and 15″ diameter shelf, both of Royaloid construction.

ROYALCHROME DINING TABLES

A rigid four legged model extremely popular with industrial and employee cafeterias, cafes, restaurants, etc. Simplicity of design and excellent construction mean swift, sanitary maintenance and long wearing utility. Table stands 29″ high, mounted on four 1⅜″ diameter tubular steel legs, fitted with self-locking floor glides.

No. 201 TABLE

Model No. 201 available as separate base or with genuine Royaloid table top in following sizes:

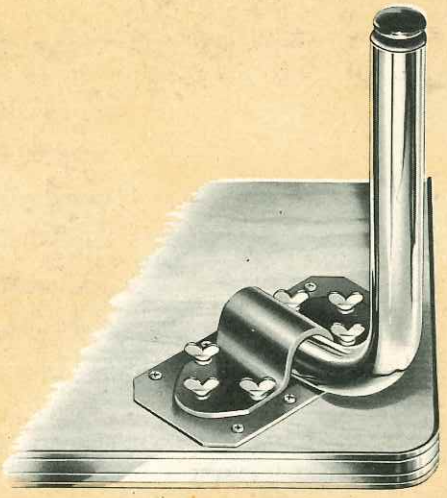
24″ round or square 30″ round or square
36″ round or square
24″ x 36″ 24″ x 42″ 24″ x 48″
30″ x 48″ 30″ x 60″

The genuine Royaloid tops come in 8 linen and wood grain finishes, all of which are guaranteed cigaret burn proof, alcohol resistant:

Platinum Wood Grain	Grey Linen	Green Linen
Blonde Wood Grain	Red Linen	Gold Linen
Black	Blue Linen	Tan Linen

EXCLUSIVE REINFORCED CONSTRUCTION

This section of a Royaloid table top shows the unusually strong construction that makes this table so desirable to so many users. 3/16″ metal plate is permanently fastened to table bottom at the factory. Tubular leg, welded to armor plate collar, is attached to the metal plate with 6 self-locking wing nuts. Metal-to-metal fastening provides greatest strength and precision tapping allows no errors in setting up.



ROYALCHROME SPECIALIZED SEATING

No. 290 PROFESSIONAL STOOL

The famous Royalchrome low swivel stool. Features the exclusive Snap-On, flex-spring seat, 14½″ in diameter, adjustable from 17″ to 23″ high. All metal construction and mounted on noiseless, free moving casters.

No. 335
SMALL TABLE WITH DRAWER

An ideal small fitting or writing unit for the optical store or retail sales clerk. Equipped with one spacious drawer for essentials. Stands 30″ high with 15″ x 30″ Royaloid top. Drawer cabinet in any color Plastelle finish.

No. 230 CASHIER'S CHAIR

A tall, deluxe swivel chair for behind counters. Features a roll front design flex-spring seat with a large back mounted on a spring steel tension upright. Cluster leg design allows leg freedom for skirts or dresses. Seat raises or lowers from 27″ to 33″ from floor.

plastelle enamel

3

Plastelle enamel finishes were originally a World War II Navy development from a liquid plastic, for a metal finish that would take the rigorous abuse of naval wartime service.

Royal's exclusive Plastelle is the colorful offspring of that development, available in a strikingly modern range of decorator colors. Blended to match or harmonize with the newest color trends in offices, stores, hospitals and American institutions, Plastelle finishes have the ability to last virtually forever under normal care while giving color harmony to any interior.

Plastelle enamels are oven baked at 300 degrees for 30 minutes or automatically conveyorized through modern infra-red electric ovens, depending upon the nature of the unit being finished.

All Plastelle finished furniture is available in the following wide choice of standard colors:

Light Green	Mocha	Dark Grey
Empire Green	Walnut	Silver
Moss Green	Mahogany	Steel Grey
Olive Green	Ivory	White
Harlequin Red	Light Grey	Black
Fawn	Office Grey	

(Special colors to match other interior furnishings are available on request.)

SETTEE AND CHAIR ENSEMBLE

A handsome lounge suite featuring a three passenger loose cushion settee and single lounge chair to match, both with square tube metal frame finished in Plastelle enamel finishes.

Hourglass seat cushions and back cushions are removable, reversible and interchangeable, allowing more even cushion wear, thus longer furniture life. Metal frame is all welded for greatest strength and rigidity, and legs are fitted with self-locking floor glides.

No. 980 LOUNGE CHAIR

SPECIFICATIONS

Overall Width	25"
Overall Depth	32½"
Seat Dimensions	22½" x 25½"
Back Dimensions	22½" x 22½"

No. 984 SETTEE FOR 3

SPECIFICATIONS

Overall Width	71"
Overall Depth	32½"
Seat Dimensions	67½" x 25½"
Back Dimensions	67½" x 22½"

No. 970 ADJUSTABLE LOUNGE CHAIR

Here's air-cushioned comfort again, in a high back, adjustable lounge chair, with loose cushions and an ottoman to match.

A simple handwheel control on the side of the chair allows the user to adjust the chair at will. Back of chair reclines from straight-up to about half-way down to give full comfort at any angle. Legs fitted with self-locking floor glides. Both seat and back cushions are hourglass spring construction, are removable and reversible to lengthen their life. Metal frame finished in any Plastelle finish to harmonize or contrast with the upholstery. This chair is particularly suited for hospitals, rest homes, sanatariums or where persons must spend a good part of the day lounging.

No. 970 ADJUSTABLE CHAIR

SPECIFICATIONS

Overall Width	26¾"
Overall Depth	30"
Overall Depth, chair reclined	44½"
Seat Dimensions	22½" x 21"
Back Dimensions	22½" x 26"

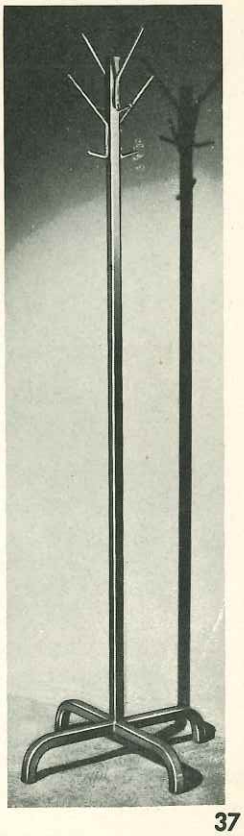
No. 971 OTTOMAN

SPECIFICATIONS

Overall Width	22"
Overall Depth	15½"
Seat Dimensions	22" x 15"
Overall Height	17"

No. 969 COSTUMER

An important accessory, this particular model has been designed to fully accommodate 4 hats and coats. Double hooks are chrome plated, square tube upright and base are enamel finished. 72" high.



FLEX-SPRING SEAT CHAIRS

These two matching arm and side chairs are fitted with Royal's dependable flex-springs, that have given so many commercial users so much good wear for so long. These models also boast all-welded, all metal construction beneath their Plastelle enamel finished square tubular frames.

No. 915 ARM CHAIR

With leg design that prevents the back of the chair from striking and marring walls. The backrest, like the seat, is built for comfort, from its form-shaped design to its deeply padded upholstery. Arm rest upholstered to match seat and back.

SPECIFICATIONS

Overall Width	21½"
Overall Depth	22½"
Seat Dimensions	20" x 17½"
Back Dimensions	16" x 12"

No. 917 SIDE CHAIR

Also with extended leg design that protects walls from marking or damage. Seat and back identical in construction to the matching arm chair except dimensions are slightly smaller.

SPECIFICATIONS

Overall Width	17"
Overall Depth	21½"
Seat Dimensions	17" x 15½"
Back Dimensions	16" x 12"

ROYAL
1952

MOLDED RUBBER CHAIR COMFORT

Two new distinctive, matching arm and side chairs finished in Plastelle enamels — the ultimate in fine seating comfort for modern installation. Both chairs are all welded and all metal square tube frame construction. Specially molded foam rubber for added comfort.

No. 930 ARM CHAIR

Fitted with a U. S. Koylon molded foam rubber seat, form shaped deeply upholstered back and soft upholstered arm rests. New leg design prevents back of chair from striking and marring walls—legs fitted with self-locking floor glides. Available only in Royalpoint fabric.

SPECIFICATIONS

Overall Width	22"
Overall Depth	24½"
Seat Dimensions	19" x 19"
Back Dimensions	19" x 12½"

No. 931 SIDE CHAIR

Also fitted with a specially designed U. S. Koylon molded foam rubber seat and form shaped, deeply upholstered back. Leg design, like that of arm chair, saves walls from marring. Available only in Royalpoint fabric.

SPECIFICATIONS

Overall Width	17"
Overall Depth	22"
Seat Dimensions	17" x 17"
Back Dimensions	17" x 12½"

SQUARE TUBE ARM AND SIDE CHAIRS

From office to institution, from private business to government agency, the chairs shown on these two pages have been in tremendous demand for many years.

The unusual structural strength of all welded, square tube steel; the uncluttered lines that make for efficient appearance and low maintenance; the Royal construction exclusives; the comfort and the value have all contributed toward the popularity these models have enjoyed.

No. 900 ARM CHAIR

Air cushion seat is a 24 coil spring unit, mounted on an all metal, die ventilated seat pan. Square tube frame is completely welded. Top of back fitted with molded rubber chafing pad to prevent wall scars, and back itself is shaped and well padded. Fitted with self-locking floor glides.

No. 900

SPECIFICATIONS

Overall Dimensions .....21" x 23¼"
Seat Dimensions .....19¼" x 17¼"
Back Dimensions .....16½" x 10"

No. 903 SIDE CHAIR

Matching chair to the No. 900 with identical construction throughout, except without arms. For dining use as well as occasional and accessory purposes. Fitted with leg braces and self-locking floor glides.

No. 903

SPECIFICATIONS

Overall Dimensions .....16½" x 20½"
Seat Dimensions .....16" x 15"
Back Dimensions .....14" x 10"

No. 911 ARM CHAIR

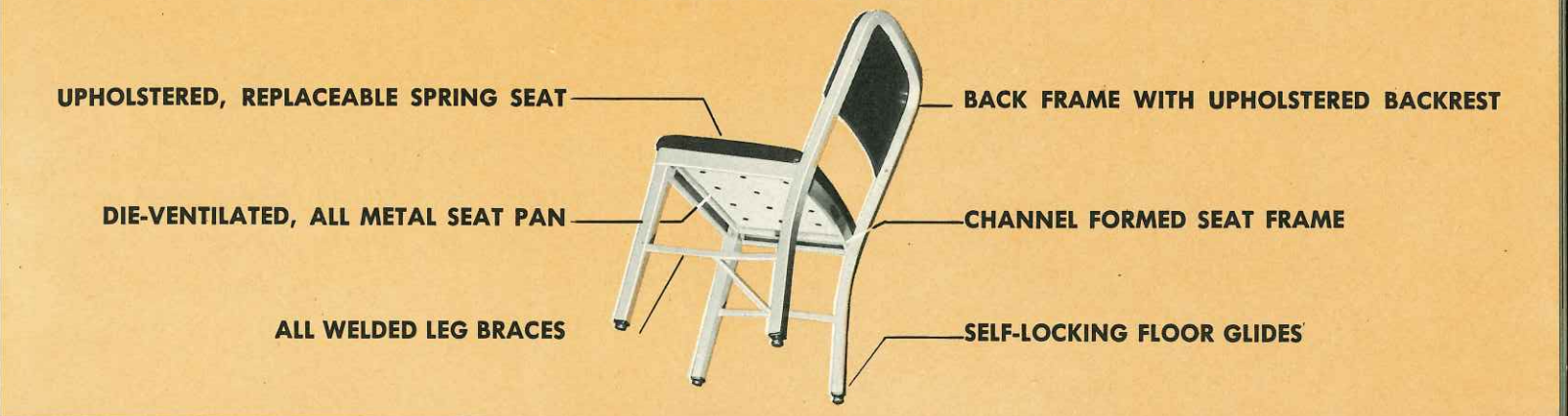
All welded square tubular steel frame, fitted with Royal's famous flex-spring seat, mounted on all metal, die ventilated seat pan. A budget square tube arm chair with all the utility of more expensive models. Fitted with self-locking floor glides.

No. 911

SPECIFICATIONS

Overall Dimensions .....21" x 22"
Seat Dimensions .....19¼" x 17¼"
Back Dimensions .....16½" x 10"

STRUCTURAL VIEW SHOWS CONSTRUCTION FEATURES


UPHOLSTERED, REPLACEABLE SPRING SEAT
DIE-VENTILATED, ALL METAL SEAT PAN
ALL WELDED LEG BRACES
BACK FRAME WITH UPHOLSTERED BACKREST
CHANNEL FORMED SEAT FRAME
SELF-LOCKING FLOOR GLIDES

No. 913 SIDE CHAIR

Matching chair to the No. 911 with all metal, all welded construction of Plastelle enamel finished square tubular steel. Fitted with leg braces and self-locking floor glides. Upholstered, replaceable spring seat.

No. 913

SPECIFICATIONS

Overall Dimensions	16½" x 19"
Seat Dimensions	16" x 15"
Back Dimensions	14" x 10"

No. 923 SIDE CHAIR

A utilitarian side chair designed expressly for hard commercial usage. Equipped with metal slat back for rugged wear and easier maintenance. Flex-spring seat mounted on all metal, die ventilated seat pan. Entire metal frame is all welded.

No. 923

SPECIFICATIONS

Overall Dimensions	16½" x 19"
Seat Dimensions	16" x 15"
Back Dimensions	5¼" x 9¼"

No. 924 SIDE CHAIR

Non-upholstered, square tube side chair for use where ordinary upholstery is subject to excessive amounts of abuse through tools or grease, etc. Seat constructed from 5/4 hard maple or birch stock, saddle shaped and with natural finish. Metal frame completely welded.

No. 924

SPECIFICATIONS

Overall Dimensions	16½" x 19"
Seat Dimensions	16½" x 15¼
Back Dimensions	5¼" x 9¼"

No. 961 TABLE

A dining or reception area table, 29" high, with Plastelle enamel finished, square tubular legs. Modern legs flare out from table's corners for sturdy, yet contemporary styling.

All tops are genuine Royaloid, available in the following selections of colors and sizes. (Bases are available separately and tables are shipped knocked down to conserve freight).

TABLE SIZES:

24" round or square	24" x 42"	30" x 48"
30" round or square	24" x 48"	30" x 60"
36" round or square		

ROYALOID TOP COLORS

Platinum Wood Grain	Grey Linen	Green Linen
Blonde Wood Grain	Red Linen	Gold Linen
Black	Tan Linen	Blue Linen

EXCLUSIVE CONSTRUCTION FEATURES

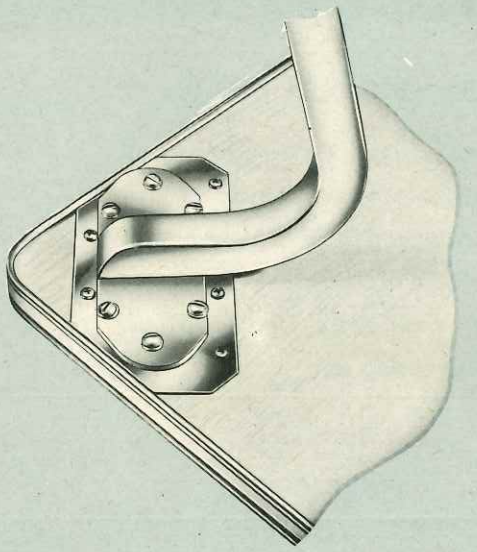
Extruded anodized and polished aluminum table trim eliminates rough, rugged edges.

Heavy gauge steel base plate, permanently attached to bottom of table, gives collar and leg attachment strength through steel to steel contact.

Heavy-duty leg and collar attachment assures stability and extra years of service. Six slot head nuts allow assembly and maintenance with only a screwdriver.

Leg welded to inside of collar for greater rigidity and strength.

Self-locking floor glides can never be removed. Enables easy maneuverability without damaging or scratching floor.



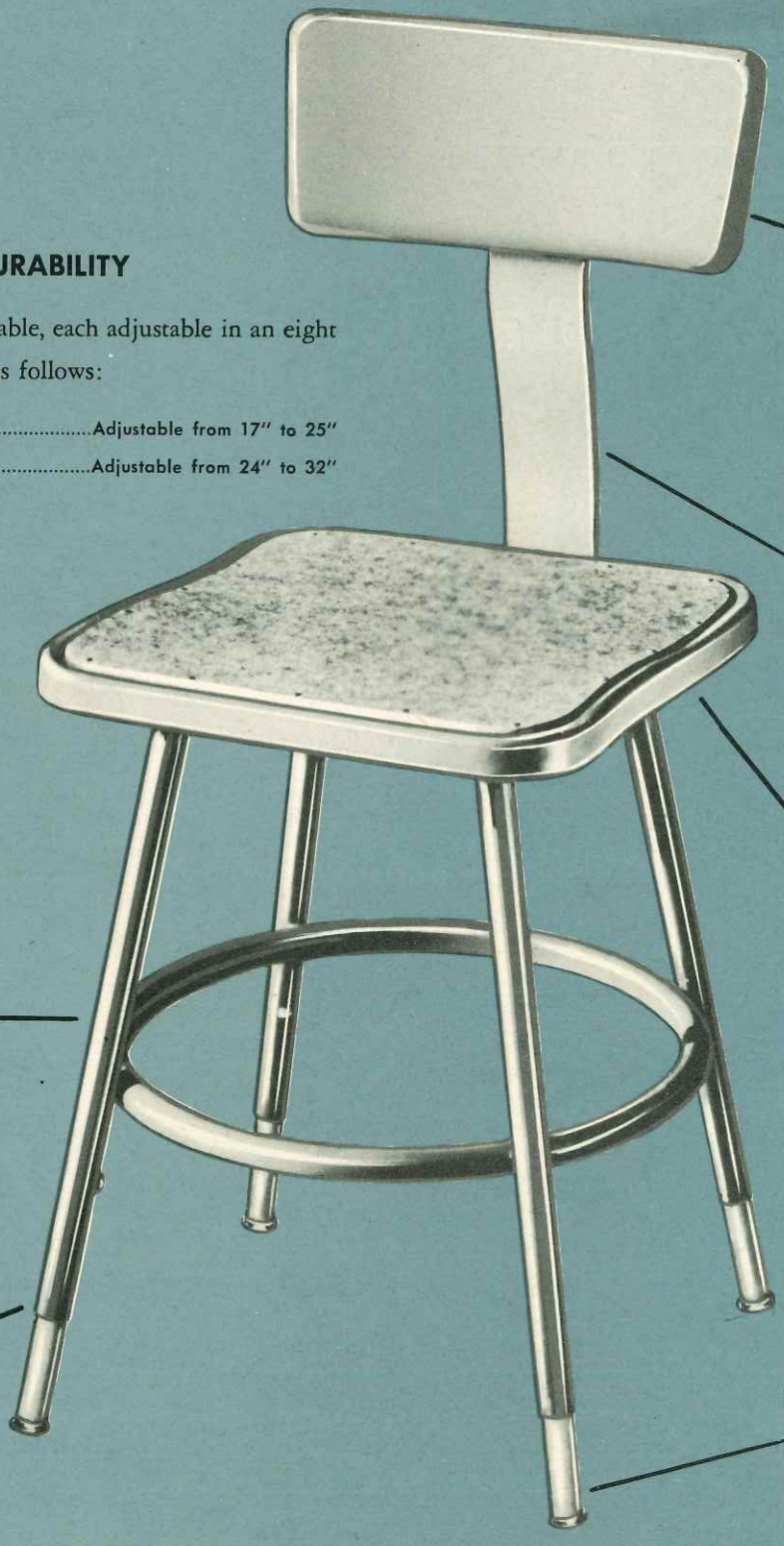
America's most popular
INDUSTRIAL STOOL

This, the most popular industrial chair in the country, has satisfied more varied seating requirements for the largest number of users in all types of work than any other. Extremely versatile through its multi-adjustments to fit both worker and his job, it makes for more efficient operation for persons of all sizes. Designed for work-producing seating, Royal's No. 515 has done a man sized job.

ROYAL'S No. 515...
ADAPTABILITY PLUS DURABILITY

Short and Tall models are available, each adjustable in an eight inch seat height range. Order as follows:

No. 515-S.....Adjustable from 17" to 25"
No. 515-T.....Adjustable from 24" to 32"



Large, Shaped Backrest —12½" wide x 6½" high. Gives complete back support without interference with job. Adjustable up and down as well as forward or backward.

Backrest Support — 2" wide tempered spring steel upright maintains firmness for all body movements.

Construction — Round tubular frame, footrest, seat and backrest are all welded for greatest strength. There are no exposed bolts to cause personal injury.

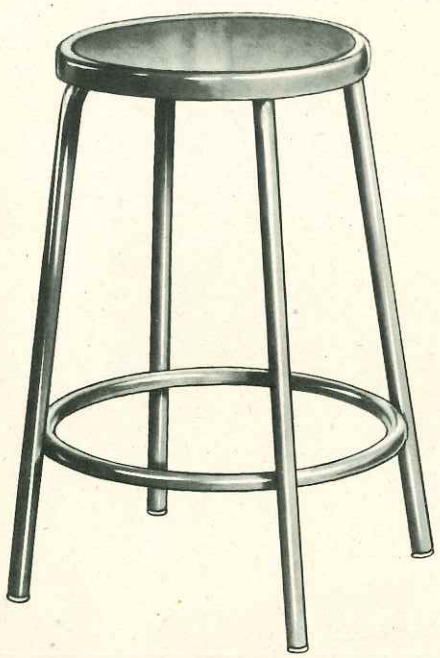
Comfort Seat — 14½" scroll shaped to insure correct posture. Tempered Masonite panel fits snugly into debossed all steel, one piece seat.

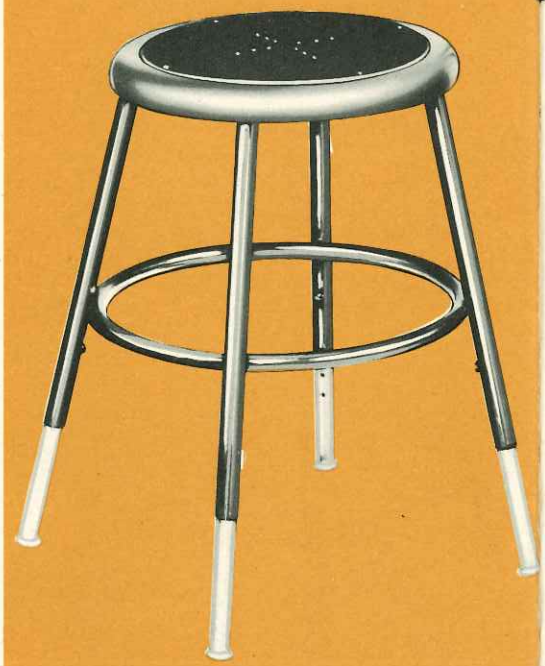
Finish — Standard finish is oven baked grey enamel, baked at a temperature of 300 degrees Fahrenheit for 30 minutes.

Leg Extensions—Positive locking at one inch intervals from 17" to 25" or 24" to 32". Rust resistant extensions telescope from inside tubular legs. Smooth steel floor glides.

STATIONARY AND ADJUSTABLE FACTORY SEATING

The best testimonial to the rugged durability and productivity of Royal Industrial Seating, comes from both government and hundreds of top firms throughout the country, who have specified Royal factory seating on their purchase requisitions.





No. 501 STATIONARY STOOL

With 14" diameter, round heavy gauge debossed steel seat fitted with tempered Masonite panel. Tubular frame and channel footrest all welded. Edges beaded and turned. Available in 8 stationary seat height ranges. Order as follows, being sure to specify seat height desired:

No. 501-S.....(Heights 18" - 20" - 22" - 24")
No. 501-T.....(Heights 26" - 28" - 30" - 32")

No. 502 STATIONARY STOOL

Same as No. 501 above except without Masonite panel fitted into debossed seat. Recommended for food processing industry or where sanitation requires daily cleaning. Order 502-S or 502-T in same height ranges as No. 501.

No. 511 ADJUSTABLE STOOL

Equipped with patented leg extensions, adjustable in 8" range, that lock in position desired for user and job. 14" diameter, round, heavy gauge, debossed steel seat fitted with tempered Masonite insert. Tubular frame and channel footrest all welded. Two seat height ranges are available, each adjustable at 1" intervals. Order as follows:

No. 511-S.....Adjustable from 17" to 25"
No. 511-T.....Adjustable from 24" to 32"

No. 512 ADJUSTABLE STOOL

Same as No. 511 above except without Masonite panel fitted into debossed seat. Recommended for food processing industry or where sanitation requires daily cleaning. Order No. 512-S or No. 512-T in same height range as No. 511.

No. 503 STATIONARY STOOL WITH BACK

Round seat model. 14″ diameter, heavy gauge steel, debossed seat fitted with tempered Masonite insert. All welded, tubular steel frame with channel footrest. All edges beaded and turned. 4-way backrest fully adjustable, up, down, in or out. In 8 seat height ranges. Order as follows being sure to specify seat height desired:

No. 503-S.....(Heights 18″ - 20″ - 22″ - 24″)
No. 503-T.....(Heights 26″ - 28″ - 30″ - 32″)

No. 505 STATIONARY CHAIR

With a 14½″ square, debossed, heavy gauge steel seat, fitted with scroll shaped, tempered Masonite panel. All edges are beaded and turned. Tubular frame and channel footrest are all welded. Large backrest has 4-way adjustment, in, out, up and down. Available in 8 stationary seat heights. Order as follows being sure to specify seat height desired:

No. 505-S.....(Heights 18″ - 20″ - 22″ - 24″)
No. 505-T.....(Heights 26″ - 28″ - 30″ - 32″)

No. 513 ADJUSTABLE STOOL WITH BACK

Equipped with patented leg extensions, that lock in the position selected for the job and user. 14″ diameter round heavy gauge debossed steel seat fitted with tempered Masonite panel. Tubular frame and channel footrest all welded. Equipped with large 4-way backrest for complete adjustability. Two seat height ranges are available, each adjustable at 1″ intervals. Order as follows:

No. 513-S.....Adjustable from 17″ to 25″
No. 513-T.....Adjustable from 24″ to 32″

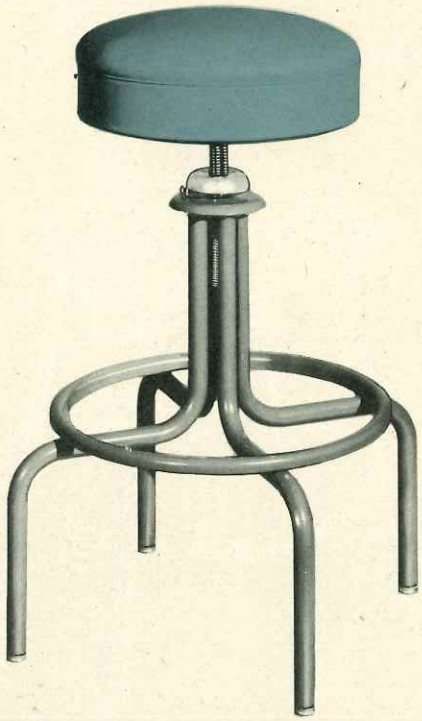
REVOLVING STOOLS AND CHAIRS

New Swivel Design and Construction

Here's perfection in skilled workmanship . . . the new cluster leg design provides maximum chair stability but gives workers' legs full freedom of action.

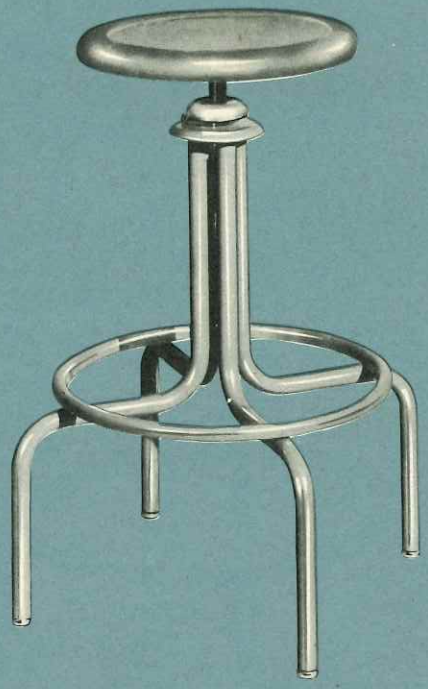
Seats revolve on hardened, tool steel screw stems, zinc plated for rust resistance. This swivel mechanism is supported by an exclusive ball-bearing raceway for flawless, lifetime action. Simple turn control allows for chair to be adjusted at best height for worker and job, can be set to swivel at that height and can't be tampered with by the worker.

For maximum service, three separate seat heights are available as specified, each adjustable within a 6" range.



No. 624 DRAFTING STOOL

Flex-spring seat luxury with the exclusive Royal Snap-On seat crown and all metal seat frame construction. Tubular frame and channel footrest all welded. Adjustable in one height range only: 27" to 33".



No. 621 SWIVEL STOOL

With round 14" diameter, heavy gauge, debossed steel seat fitted with tempered Masonite panel. Tubular frame and channel footrest all welded. Order as follows:

No. 621-S .....Adjustable from 17" to 23"
No. 621-M .....Adjustable from 22" to 28"
No. 621-T .....Adjustable from 27" to 33"

No. 622 SWIVEL STOOL

Same as above but without tempered Masonite insert. Recommended for food processing industry or where all steel stool is preferred. Order Nos. 622-S, 622-M, or 622-T in same height ranges as No. 621.

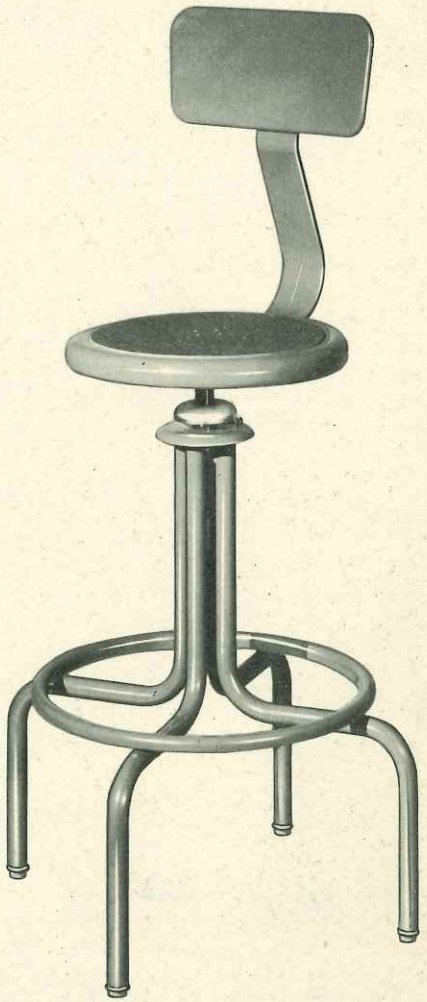
No. 668 DeLUXE SWIVEL CHAIR

Equipped with 2″ thick, Foam Rubber seat for lifetime comfort. Large 4-way adjustable backrest also padded and upholstered. All welded tubular frame and channel footrest. Available in one height range only: 26″ to 32″.

No. 625 SWIVEL CHAIR

Equipped with 14½″ square, one piece, heavy gauge debossed steel seat, fitted with scroll shaped tempered Masonite panel. Has large backrest with 4-way adjustment. All welded tubular frame and channel footrest. In 3 height ranges. Order as follows:

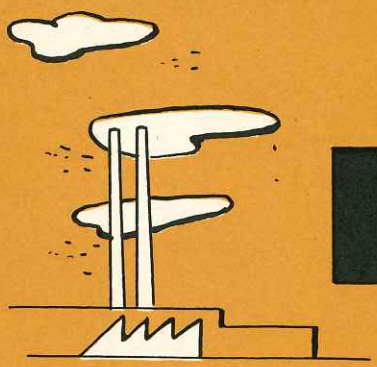
No. 625-S	Adjustable 17″ to 23″
No. 625-M	Adjustable 22″ to 28″
No. 625-T	Adjustable 27″ to 33″



No. 623 SWIVEL STOOL WITH BACK

With 14″ diameter round, heavy gauge, debossed steel seat fitted with tempered Masonite panel. Has 4-way adjustable backrest and all welded tubular frame with channel footrest. In 3 height ranges. Order as follows:

No. 623-S	Adjustable 17″ to 23″
No. 623-M	Adjustable 22″ to 28″
No. 623-T	Adjustable 27″ to 33″



SCIENTIFIC SEATING GUIDE

DISTINGUISHED USERS OF ROYAL INDUSTRIAL PRODUCTS

These top firms, classified by industry, all users and endorsers of Royal Industries Seating, are but a few of the nation's manufacturers who have turned to Royal for factory seating.

Automotive Industry
FORD MOTOR COMPANY
INTERNATIONAL HARVESTER COMPANY
GENERAL MOTORS CORPORATION

Needle Industry
HART SCHAFFNER & MARX
H. D. LEE CO., INC.
BOND CLOTHES, INC.
BLUE BELL, INC.
VAN RAALTE COMPANY
RICHMAN BROS. COMPANY
CLUETT, PEABODY & COMPANY
REAL SILK HOSIERY COMPANY

Food Products Industry
GENERAL FOODS CORP.
GREAT A. & P.
NATIONAL BISCUIT COMPANY
CAMPBELL SOUP COMPANY
KRAFT FOODS COMPANY
SWIFT & COMPANY

Confectionery Industry
CURTISS CANDY COMPANY
BUNTE BROS.
WM. WRIGLEY JR. COMPANY

Shoe Manufacturers
INTERNATIONAL SHOE COMPANY
FLORSHEIM SHOE COMPANY
BROWN SHOE COMPANY

Leaders in Other Fields
EVERSHARP, INC.
COLGATE-PALMOLIVE-PEET COMPANY
YALE & TOWNE MFG. COMPANY
THE PULLMAN COMPANY
SINGER SEWING MACHINE CO.
SHEAFFER PEN COMPANY
WILSON ATHLETIC GOODS

Cameras and Clocks
EASTMAN KODAK COMPANY
REVERE CAMERA COMPANY
WESTCLOX

Radios and Appliances
GENERAL ELECTRIC COMPANY
PHILCO CORP.
MOTOROLA RADIO
WESTERN ELECTRIC COMPANY

Office Machine Manufacturers
UNDERWOOD CORP.
L. C. SMITH–CORONA
REMINGTON-RAND, INC.
FELT AND TARRANT

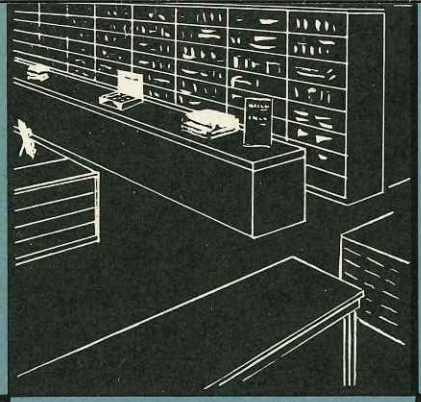
Schools
UNIVERSITY OF ILLINOIS
UNIVERSITY OF CHICAGO
PURDUE UNIVERSITY
UNIVERSITY OF CALIFORNIA

Tobacco Products
GENERAL CIGAR COMPANY
LIGGETT & MYERS
PHILIP MORRIS & COMPANY

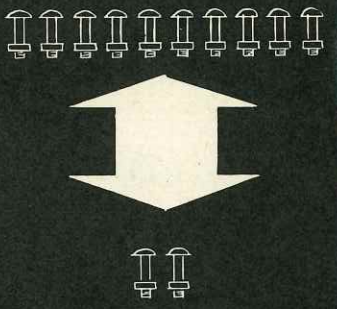
This is a method for finding the correct stool or chair for YOUR worker in YOUR plant. This scientific Seating Guide is based on years of experience, testing and research in designing correct Industrial Seating for every type of factory, large or small. Look for your industry and find out which chair suits your workers best.

KIND OF FACTORY	TYPE OF WORK	RECOMMENDED ROYAL MODEL
Aircraft	Small parts assembly & inspection	Nos. 505,515,625
Automotive	Small parts assembly & inspection	Nos. 505,515,625
Bags	Sewing machine	Nos. 505,515
Bottling	Labeling & inspection	Nos. 515,503,511
Bottle Caps & Seals	Machine & bench	Nos. 503,511,515
Boxes & Containers	Glueing & assembling	Nos. 513,515,625
Brushes	Machine & bench	Nos. 5 3,511,515
Cameras	Parts assembly & inspection	Nos. 503,515,668
Cigars	Finishing & packing	Nos. 503,515,623
Confectionery	Dipping & packing	Nos. 503,515,625
Cosmetics	Labeling & packing	Nos. 511,515,625
Curtain Mill	Sewing machine	Nos. 505,515
Dairies	Packaging & wrapping	Nos. 503,505,515
Drafting Depts	Drafting	Nos. 621,623,624
Drugs & Medicines	Labeling & packing	Nos. 511,515,625
Electric Appliances	Small parts assembly & inspection	Nos. 503,515,625
Food Canning	Peeling & sorting	Nos. 502,512,513
Garment	Sewing machine	Nos. 505,515
Glove	Sewing machine	Nos. 505,515
Hosiery	Sewing machine	Nos. 505,515
Hardware & Lock	Assembly & inspection	Nos. 503,515,625
Jewelry & Watch Repair	Fabrication & assembly	Nos. 515,625
Knitting Mill	Sewing machine	Nos. 505,515
Lingerie	Sewing machine	Nos. 505,515
Machine Shops	Machine & bench	Nos. 503,511,515
Meat Packing	Wrapping & packaging	Nos. 503,505,515
Meters & Gauges	Parts assembly & Inspection	Nos. 503,515,625
Musical Instruments	Parts assembly & Inspection	Nos. 503,515,625
Radios and Parts	Parts assembly & Inspection	Nos. 503,515,625
Overalls	Sewing machine	Nos. 505,515
Shoes	Sewing machine	Nos. 505,515
Soaps and Chemicals	Packaging & wrapping	Nos. 503,505,515
Plastics	Machine & bench	Nos. 503,511,515
Tool & Dies	Machine & bench	Nos. 503,511,515
Uniforms	Sewing machine	Nos. 505,515

Complete adjustability to personal needs of purchaser

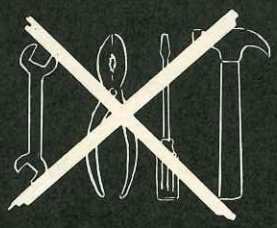


80% less bolting than any other shelving



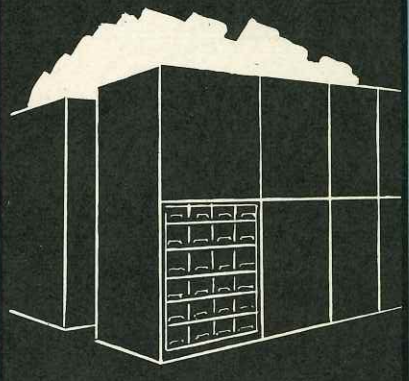
ROYAL SHELVING

Adjustable without tools



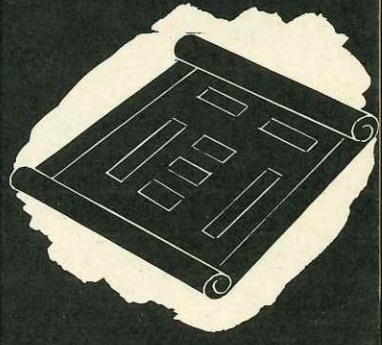
Heavy-gauge steel construction throughout. Finished in eye-rest Grey oven and ultra-violet baked enamel.

Simplest of assembly with patented brackets

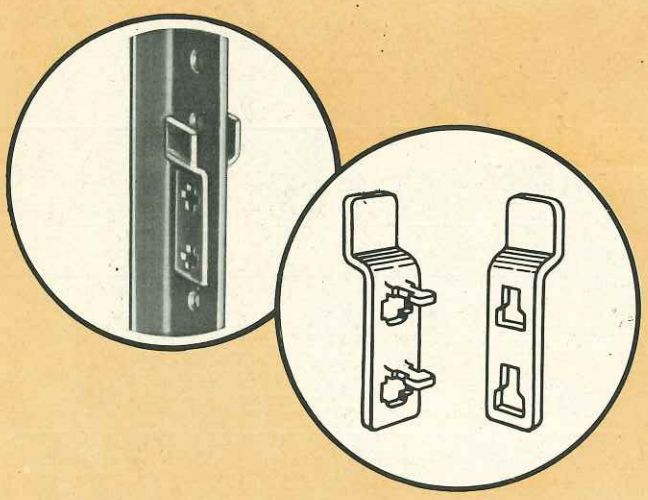


Available in standard package units that simplify planning and purchasing

Floor plan layouts and recommendations available with no obligations



Illustrated above is a complete 2-Section Unit of Open Shelving



No. 1017 SHELF BRACKETS FOR OPEN TYPE SHELVING

These patented shelf brackets, of heavy cross section strip steel, will support far more weight than an equal number of bolts. Inserted through the upright as shown here, the male and female brackets are self-locking and self-supporting, yet provide utmost shelf stability and can be altered in a flash by even inexperienced personnel.

(All Items on This Page F.O.B Warren, Penna.)

SECTI
STORAGE

skeleton or open shelving

The most economical type of shelving available using only essential components. Consists of 8 shelves, enclosed base, cross bracing and patented brackets for use and future adjustability. Erected in a matter of minutes from simple instructions included in every shipment. Available in standard sections 36″ wide. Standard height is 87″ and two depths, 12″ and 18″, are available.

No. 1000 Section 36 x 87 x 12″ deep (with standard shelves)*

No. 1002 Section 36 x 87 x 12″ deep (with reinforced shelves)*

No. 1006 Rack End for 12″ depth (including necessary brackets)

No. 1010 Section 36 x 87 x 18″ deep (with standard shelves)*

No. 1012 Section 36 x 87 x 18″ deep (with reinforced shelves)*

No. 1016 Rack End for 18″ depth (including necessary brackets)

*See Page 53 for description of shelves

HOW TO ORDER OPEN OR CLOSED TYPE STORAGE SHELVING

To order either Open or Closed type of Royal storage shelving, you must determine how many standard 36″ wide sections will fit your space. Then order that many sections plus 1 only rack end. You will then receive an installation ready to be set up complete with all shelves, brackets and full, simple instructions. Use the chart below as a guide.

LENGTH OF INSTALLATION

Package Units To Order	One Section	Two Sections	Three Sections
Sections.....	1	2	3
Rack End	1	1	1

ONAL SHELVING

closed or bin type shelving

Closed shelving units are more suitable for storage of loose parts, records, forms and general unpackaged item storage. Consists of 8 shelves, enclosed back and sides, enclosed base and patented brackets for use and future adjustability. Erection completed in quick order from simple instructions which form a part of every unit shipped. Each section is 36″ wide and 87″ high. Also available in two depths, 12″ and 18″.

No. 1020 Section 36 x 87 x 12″ deep (with standard shelves) *

No. 1022 Section 36 x 87 x 12″ deep (with reinforced shelves) *

No. 1026 Rack End for 12″ depth (including necessary brackets)

No. 1030 Section 36 x 87 x 18″ deep (with standard shelves) *

No. 1032 Section 36 x 87 x 18″ deep (with reinforced shelves) *

No. 1036 Rack End for 18″ depth (including necessary brackets)

*See Page 53 for description of shelves

No. 1037 SHELF BRACKETS FOR CLOSED TYPE SHELVING

A patented bracket and made of heavy cross section strip steel. Used 4 to the shelf and each shelf is adjustable without affecting the others. Illustrations show simple use.

Figure A—Lower shelf in position on brackets—upper shelf just above position

Figure B—Insertion of bracket into frame

Figure C—One pair of patented brackets for closed shelving.

(NO. OF SECTIONS)

Four Sections	*Five Sections*	*Six Sections*	*Seven Sections*
4	5	6	7
1	1	1	1

Illustrated above is a complete 2-Section Unit of Closed Shelving

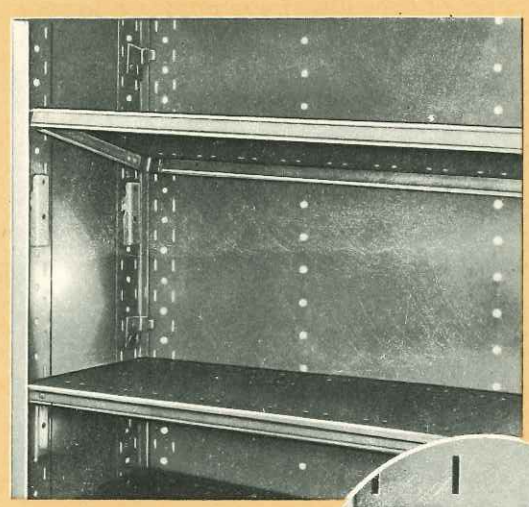


Figure A

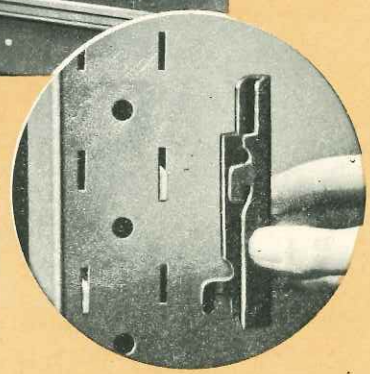


Figure B

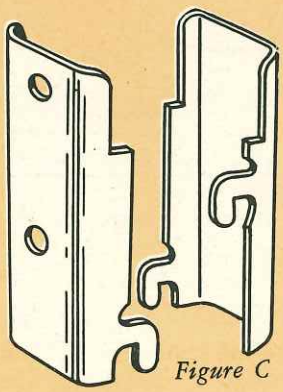
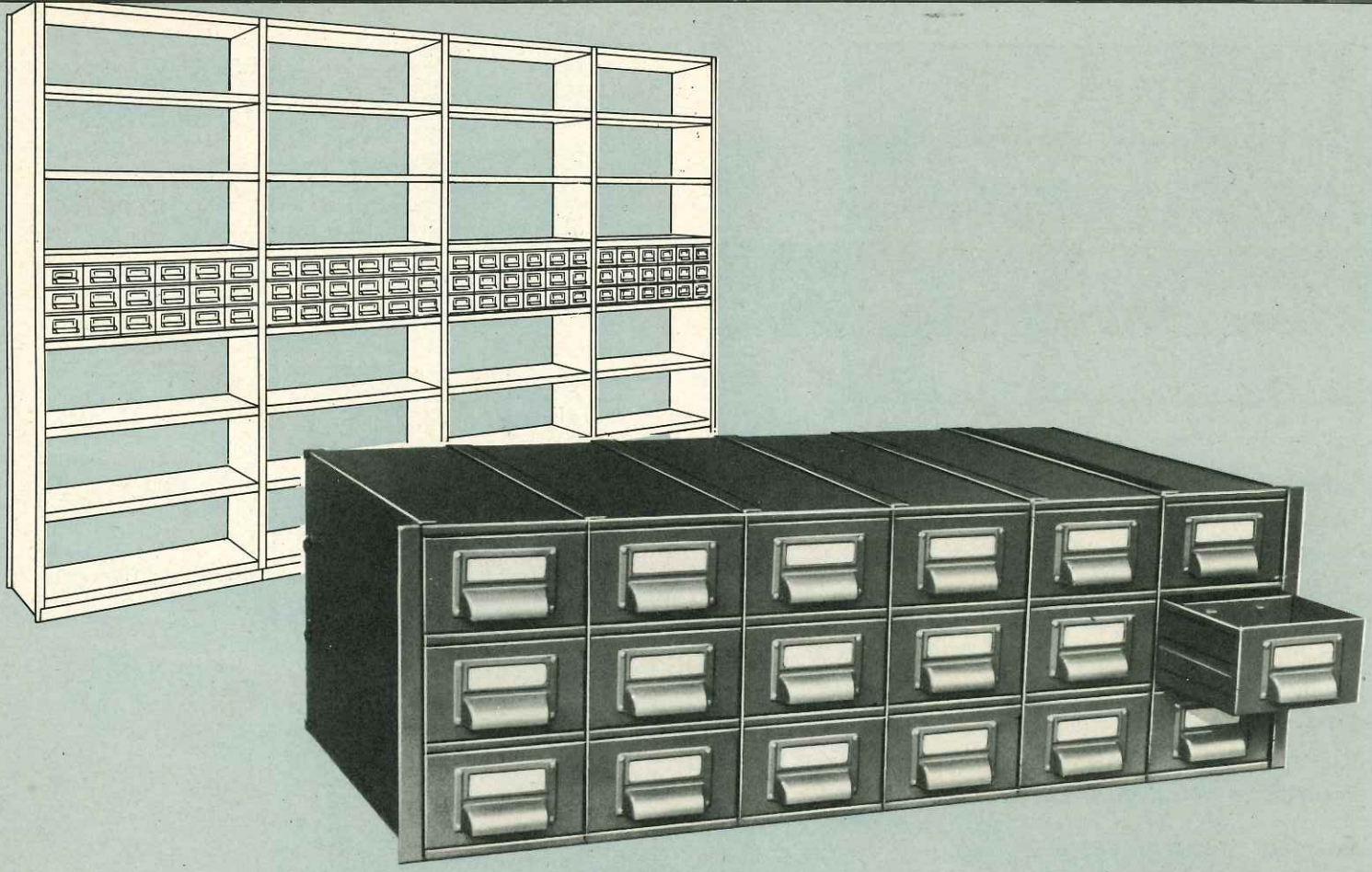


Figure C

(All Items on This Page F.O.B. Warren, Penna.)



BOX INSERTS for STORAGE SHELVING

No. 1042 LABEL HOLDER

36″ long label holders are available as illustrated where labeling of shelf contents is desired. Order separately.

(All Items on This Page F.O.B. Warren, Penna.)

CARD FILE OR SMALL PARTS STORAGE

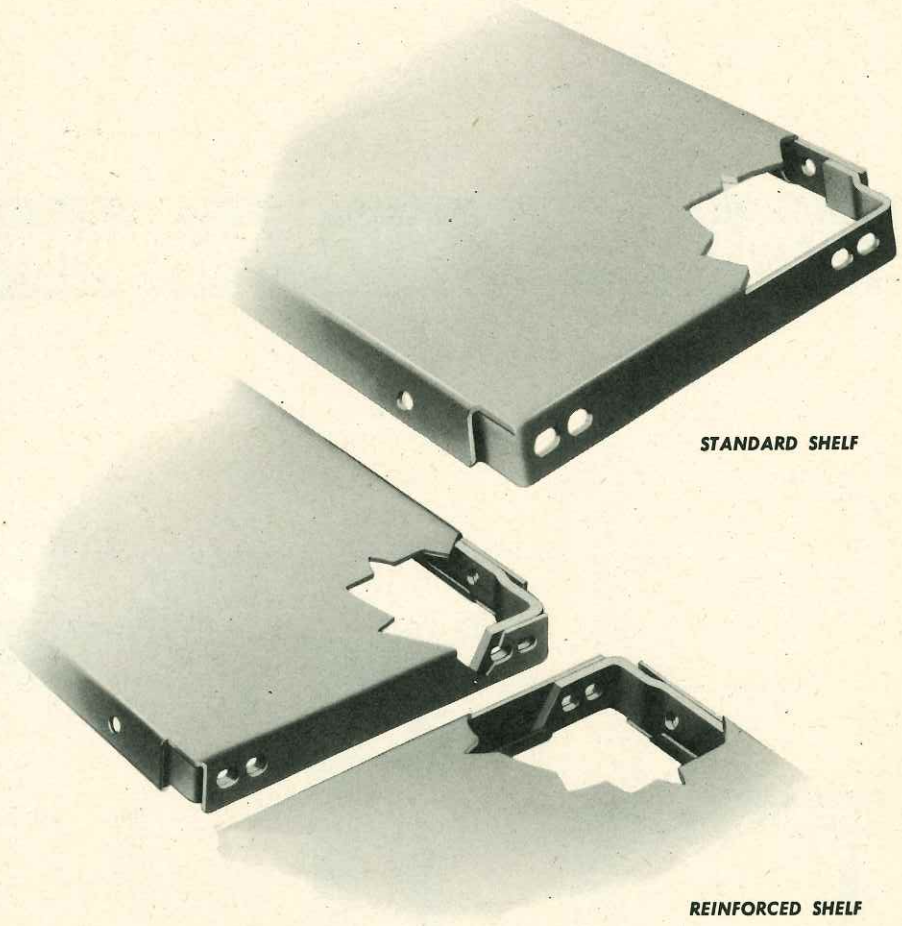
No. 1048 18 Drawer Box Insert for 12″ deep storage shelving
No. 1049 18 Drawer Box Insert for 18″ deep storage shelving

These units are designed to furnish a large number of drawer compartments for small parts or card records used directly with Royal storage shelving. Inserts are complete 18 drawer units with each drawer measuring 3⅛″ x 5½″. These units are available for either 12″ or 18″ deep shelving, as itemized below, and fit in between the standard shelf spaces of open or closed type shelving.

Boxes are made of 22 gauge steel, constructed with stops to prevent accidental removal. Sides of each drawer are ribbed and slotted at 1″ intervals for dividers. Dividers have extruded card holder. 12″ deep sections have two dividers, 18″ sections, 3 dividers.

PARTS and ACCESSORIES for SECTIONAL STORAGE SHELVING

(Items shown on these two pages are common to both the open type and closed type of shelving illustrated on pages 50 and 51).



STANDARD SHELF

REINFORCED SHELF

SHELVES

Designed with exclusive features giving greatest storage shelf strength. Each shelf requires only 4 adjustable shelf brackets for support, are interchangeable, easy to adjust and install. Shelves are formed with all exposed edges rounded for safety.

All shelves formed of 18 gauge steel, with three 90 degree bends and coped at corners to precision fit around uprights. This last feature permits face of shelf to come flush with front edge of upright, thus increasing storage capacity and providing cleaner, modern lines. This also provides much greater rigidity for the entire section.

Standard or Reinforced Shelves are available, both for 12″ and 18″ depths of shelving.

Standard shelves are designed for medium loads. Construction consists of *end flanges returned across the corners and welded to front and rear flanges.* This provides greatest strength without increase in weight.

Reinforced Shelves are designed for heavy loads such as tools and parts and for extended boxes of heavy equipment. Constructed with *1″ x 3/16″ hot rolled bars factory embedded in front and rear flanges and then returned 2¾″ at ends.*

HOW TO ORDER

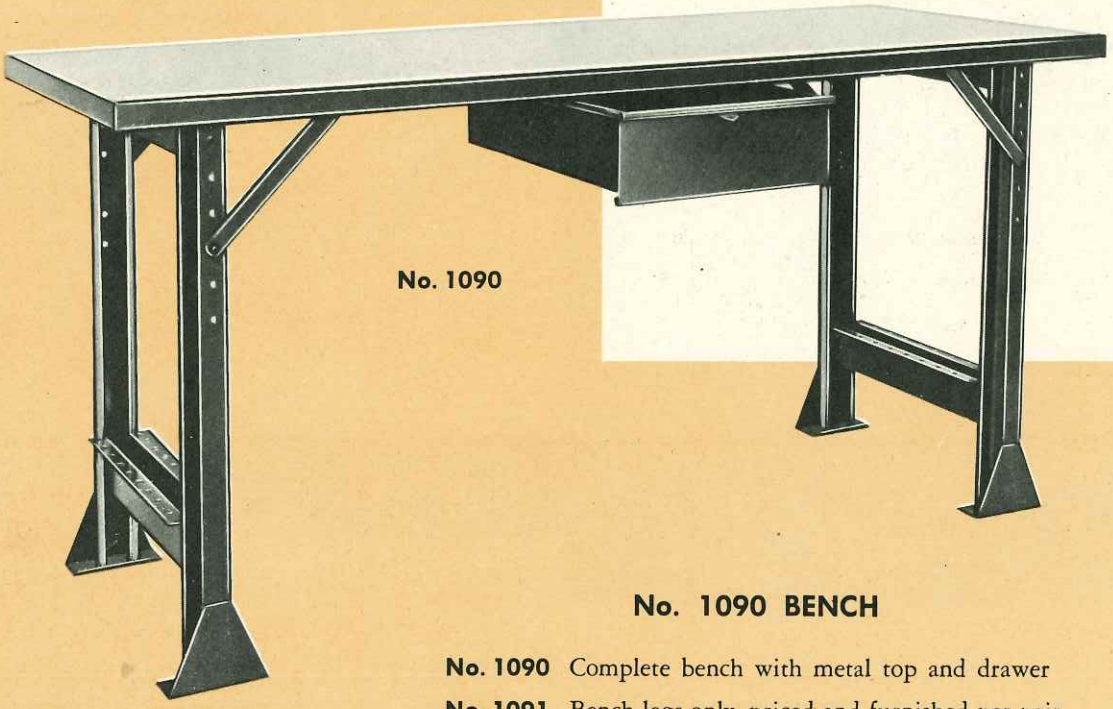
Order extra shelves by the following numbers, and remember, Royal sectional storage shelving can take extra shelves for either open or closed type. When ordering extra shelves, be sure to also order 4 shelf brackets of the proper type as shown on pages 50 and 51.

No. 1046	Standard Shelf for 12″ depth shelving	36 x 12″
No. 1046R	Reinforced Shelf for 12″ depth shelving	36 x 12″
No. 1047	Standard Shelf for 18″ depth shelving	36 x 18″
No. 1047R	Reinforced Shelf for 18″ depth shelving	36 x 18″

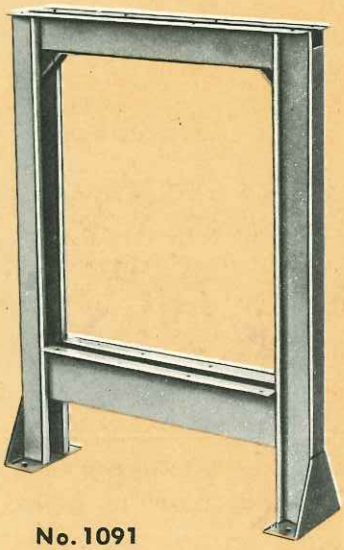
(All Items on This Page F.O.B. Warren, Penna.)

ROYAL METAL SHOP EQUIPMENT

Designed for the industrial or school shop, this heavy duty equipment will give many years of exceptionally hard service. Assembled units have all welded construction and are heavy gauge steel throughout.



No. 1090



No. 1091

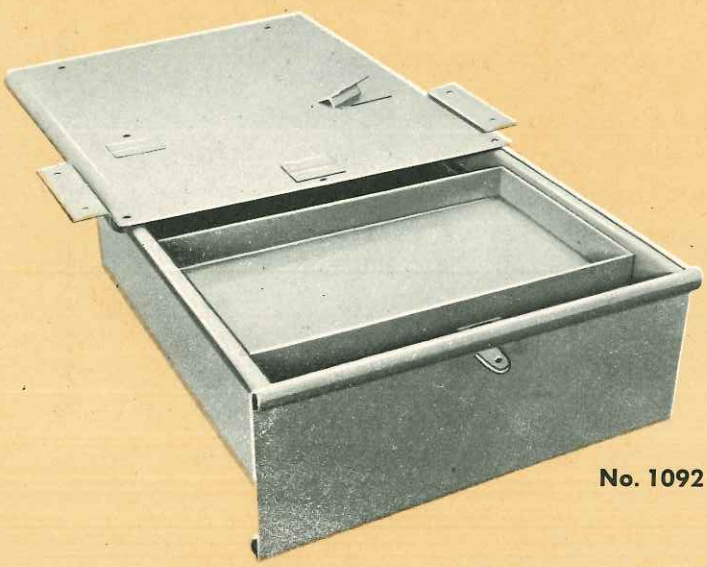
No. 1090 BENCH

No. 1090 Complete bench with metal top and drawer
No. 1091 Bench legs only, priced and furnished per pair
No. 1092 Bench drawer only, with sliding tray

A deluxe all metal unit for factory and school shops, shipping and mailing rooms, assembly benches. Standard bench measures 6 feet long x 34″ high x 28″ deep. Bench is equipped with tool drawer. Drawer has sliding tray and measures 14″ wide x 4½″ high x 22½″ deep.

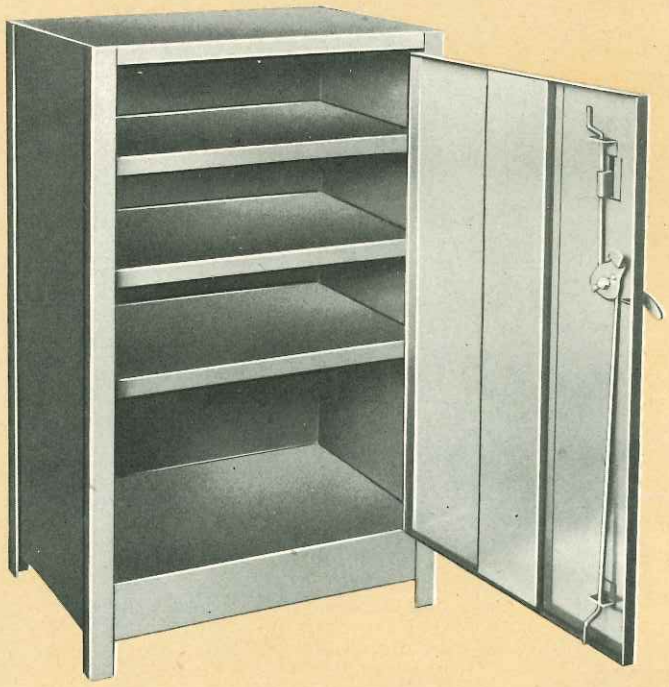
Bench legs are available separately where user desires to furnish his own top. Legs are all welded of 18 gauge steel formed into channel shape with edges beaded for stiffness and safety. For additional support, 13 gauge steel footings are welded to the vertical legs. Horizontal supports of 14 gauge steel at top and 18 gauge at bottom.

Drawer is also available separately if desired.



No. 1092

(All Items on This Page F.O.B. Warren, Penna.)



No. 1097 MACHINE STAND

A versatile small unit suitable for either shop or office. Completely welded unit of 22 gauge steel shell, 18 gauge shelves and top and 20 gauge door. Door equipped with padlock attachment. Shelves flanged down to prevent dirt and grease collecting. Three shelf spaces are 5″ high and lower space 9″ high.

Overall Dimensions: 21″ wide x 34″ high x 15″ deep.

No. 1095 FOREMAN'S DESK

Supported on Tee uprights with an 18″ deep shelf which acts both as a foot rest and bracing spreader. Equipped with large drawer mounted on channel suspensions. Drawer measures approximately 33½″ wide x 3½″ high x 26″ deep, and is fitted with flat key lock.

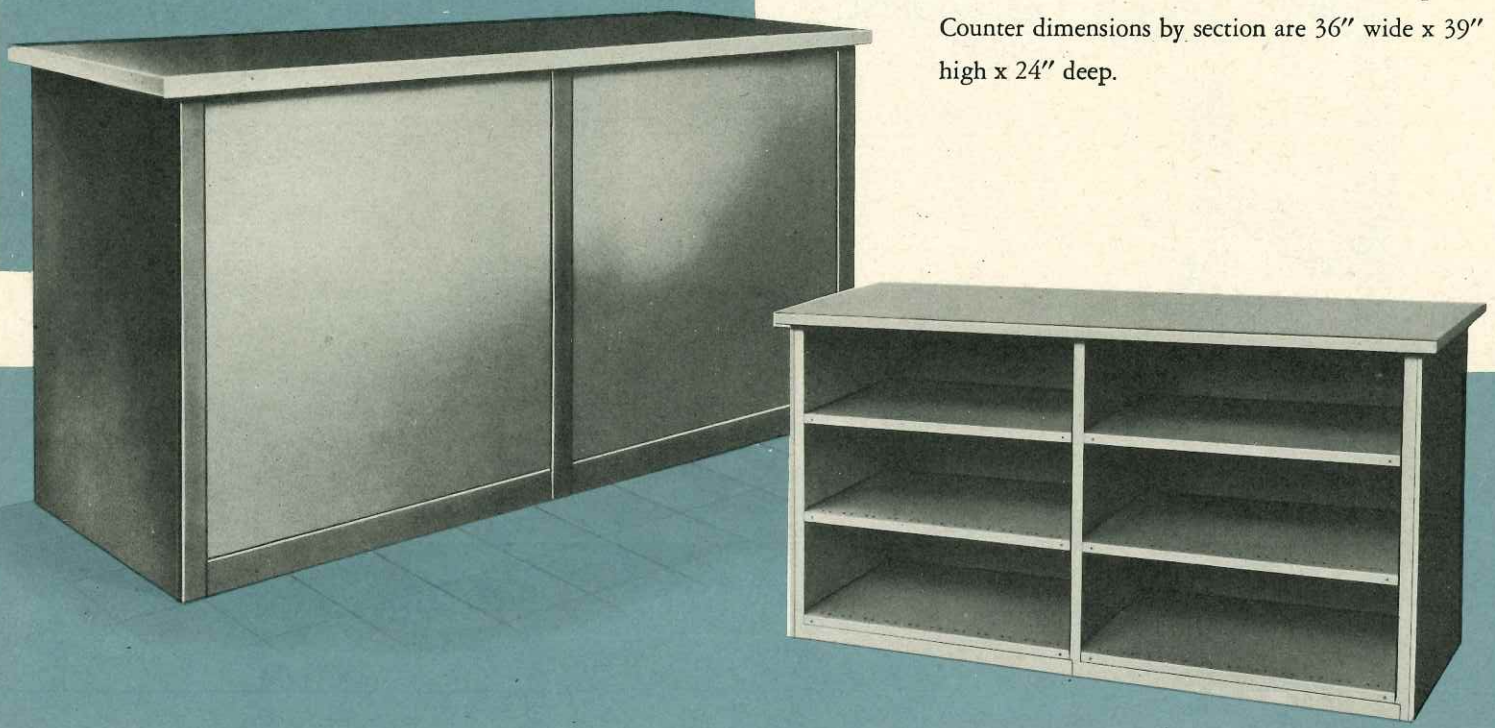
Overall dimensions: 37¾″ wide x 56″ high x 31″ deep.

(All Items on This Page F.O.B. Warren, Penna.)

ROYAL SECTIONAL STEEL COUNTERS

Versatile counter units have been designed to fill an enormous range of functions in business and industry. In large and small offices, they are suitable as storage barriers, especially where business creates traffic which must be served. Also recommended for the shipping and mailing room, retail stores, automotive parts counters, etc. Sectionally designed, Royal counters can be arranged to take advantage of any room space. They can be erected in a comparatively short time from simple erection instructions included in every package unit.

A counter section consists of 3 shelves and brackets, front panel, 2 end uprights, enclosed base and modern counter top in three sections. The overhangs at the ends of the counter top are separate parts of the top which precision fit into the 36″ wide center section of the top. Thus when two or more counter sections are desired, one end upright and one top overhang go on each end of the completed counter. The additional sections consist of the enclosed base, 3 shelves, center section of the top only, and a center upright, which allows shelves to be fastened on two sides. The end uprights, on the other hand, only provide for fastening on one side because the outside is a non-slotted panel. Counter dimensions by section are 36″ wide x 39″ high x 24″ deep.



If you want a counter which is three sections long, you must order 1 Starting Section and 2 Additional Sections, putting one end upright and 1 top overhang at each end of the final assembled unit. Determine how many standard 36″ sections will fit your allotted space and then order 1 Starting Section and the balance in Additional Sections.

This chart indicates how many of each unit you must order to complete an installation. Use it as your guide in ordering.

No. 1060 Counter Section 36 x 39 x 24″

No. 1061 Additional Section 36 x 39 x 24″

No. 1067 Counter Shelf 36x24″ (including necessary brackets)

LENGTH OF INSTALLATION DESIRED

Package Unit	1 Unit	2 Sections	3 Sections	4 Sections	5 Sections	6 Sections
Starting Section	1	1	1	1	1	1
Additional Section	0	1	2	3	4	5

(All Items on This Page F.O.B. Warren, Penna.)

ROYAL LIBRARY SHELVING

Pure simplicity keynotes this dignified, sturdy library shelving now available under the Royal label.

Simplicity of design makes for unobtrusive modern lines in the professional office, conference room, institutional library and wherever this flexible shelving is chosen.

Simplicity of construction makes for fast assembly and at the same time provides the utmost in strength to manage the weightiest volumes. No raw, sharp edges exist anywhere on Royal library shelving, and shelves are completely adjustable to the needs of the individual library.

The design and construction simplicity of this quality shelving achieves outstanding economy of space, and even small installations will reveal an increase of several linear feet of book capacity over other makes. Specifications on next pages.

ROYAL

This fine shelving is available in standard units 36″ wide x 78″ high x 10″ deep. The 10″ depth will accommodate the largest technical volumes.

The sectional units are either a Library Section or an Additional Section. A Library Section has 6 shelves with brackets, 2 end uprights, back panel, enclosed base and 3-piece modern cornice top. The top itself consists of a 36″ wide center unit and two overhangs which insert snugly into the ends of any top center unit. An Additional Section is different from the Starting Section only in that it does not include the 2 top overhangs or the 2 end uprights but does have a Center upright. Thus when two or more library shelf sections are desired, one end upright and one top overhang go on each end to complete the sectional library installation.

No. 1050 Library Section 36 x 78 x 10
No. 1051 Additional Section 36 x 78 x 10
No. 1058 Library Shelves
No. 1059 Library Shelf Brackets

HOW TO ORDER

A Library Section is a complete individual library shelf unit 36″ wide. First determine how many standard 36″ library shelf sections will fit your space and then order 1 starting section and the balance in additional sections. You will then receive an installation ready to be set up with all parts and accessories enclosed. Use the chart below as your guide.

LENGTH OF INSTALLATION (No. of 36″ Sections)

PACKAGE UNITS	One—36″	Two—72″	Three—9′	Four—12′	Five—15′	Six—18′	Seven—21′	Eight 24′
No. of Library Sections Needed.....	1	1	1	1	1	1	1	1
No. of Additional Sections Needed.....	0	1	2	3	4	5	6	7

LIBRARY SHELVING

No. 1057 BOOKCASE

This is a handsome office unit which has found great favor among purchasing agents, advertising departments and agencies, publication offices and wherever an executive, a department or an individual requires a handy selection of quick reference material.

Available as shown with 3 shelves, but additional shelves may be purchased. If these are desired, merely order standard library shelves and brackets. The unit is 36″ wide x 10″ deep and stands 42″ high with a modern cornice top. In one size only.

CONSTRUCTION AND ASSEMBLY DETAILS OF ROYAL LIBRARY SHELVING

The modern simplicity of Royal Library Shelving is shown on these magnified drawings. Figures A and B illustrate library shelf brackets before and after insertion into end or center upright. Only two brackets are required for each shelf and only 5 seconds are required to adjust shelves with these simplified brackets.

Figures C and D illustrate the shelf itself resting on the bracket. Notice that the bracket is completely concealed and that the shelf is locked into place merely by its position, thus cannot be accidently removed. Shelf must be lifted ¾ of an inch prior to removal.

Figures E and F illustrate the End and Center Uprights into which the shelf brackets are inserted.

Note: Simple erection instructions are a part of every package unit for maximum ease and speed in setting up.

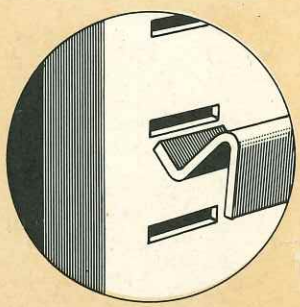


Figure A—Shelf Bracket in position before inserting into upright.

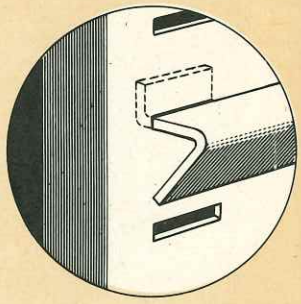


Figure B—Shelf Bracket inserted into upright. Dotted line shows inserted part.

Figure F—Center Uprights showing slotted construction for shelves to be attached on either side.

Figure E—End Upright showing inside view. Outer face of this upright is perfectly smooth eliminating slots or bolt heads.

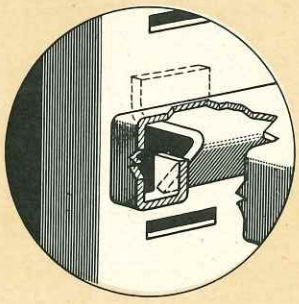


Figure D—Cutaway view of shelf in position showing how it rests over the bracket in such a way as to prevent its loosening or slipping.

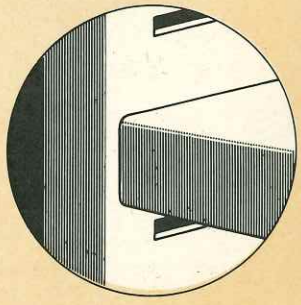
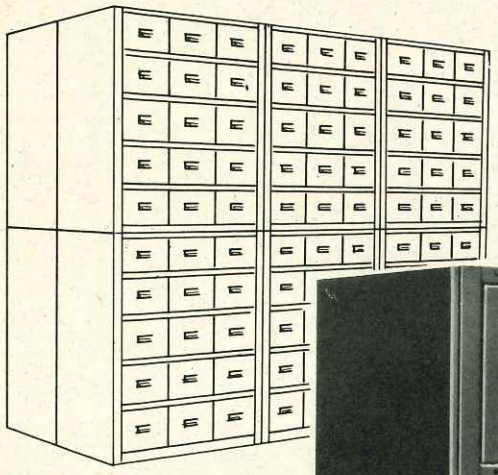
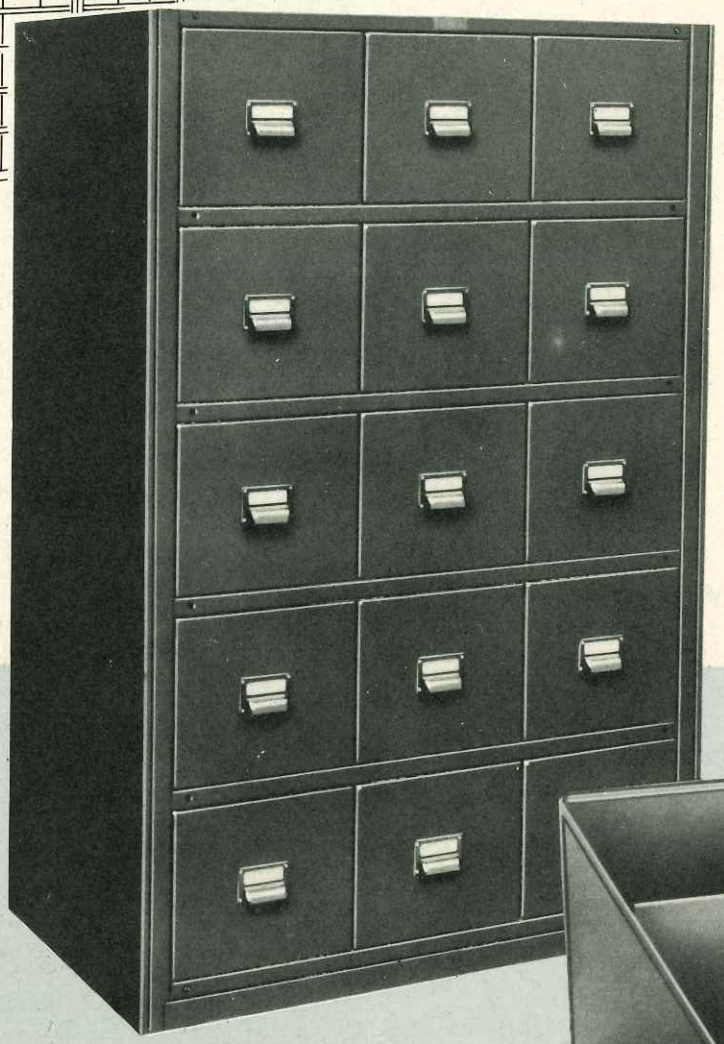


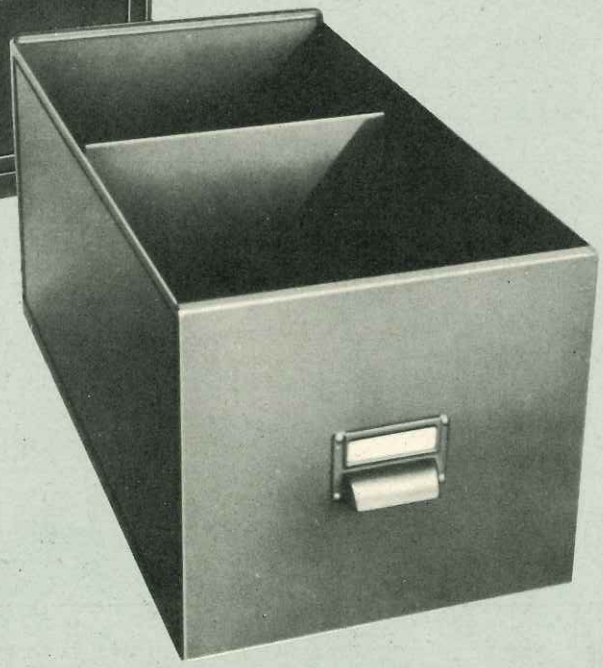
Figure C—Shelf in position concealing shelf bracket.



OFFICE RECORD

Record storage equipment has always posed a problem to business and industry. With Royal metal record storage equipment, standardization, system and permanence of records can be achieved.





No. 1080 LETTER SIZE RECORD STORAGE CABINET

A 15 drawer unit with inside drawer measurements of 12¼" wide x 10-11/16" deep. This size will accommodate the great majority of letter files. A five-shelf unit for ease of accessibility. These units can be ranged along side each other, or in the case of vertical storage, be placed one on top of the other without danger of unusual stress or harm to lower unit.

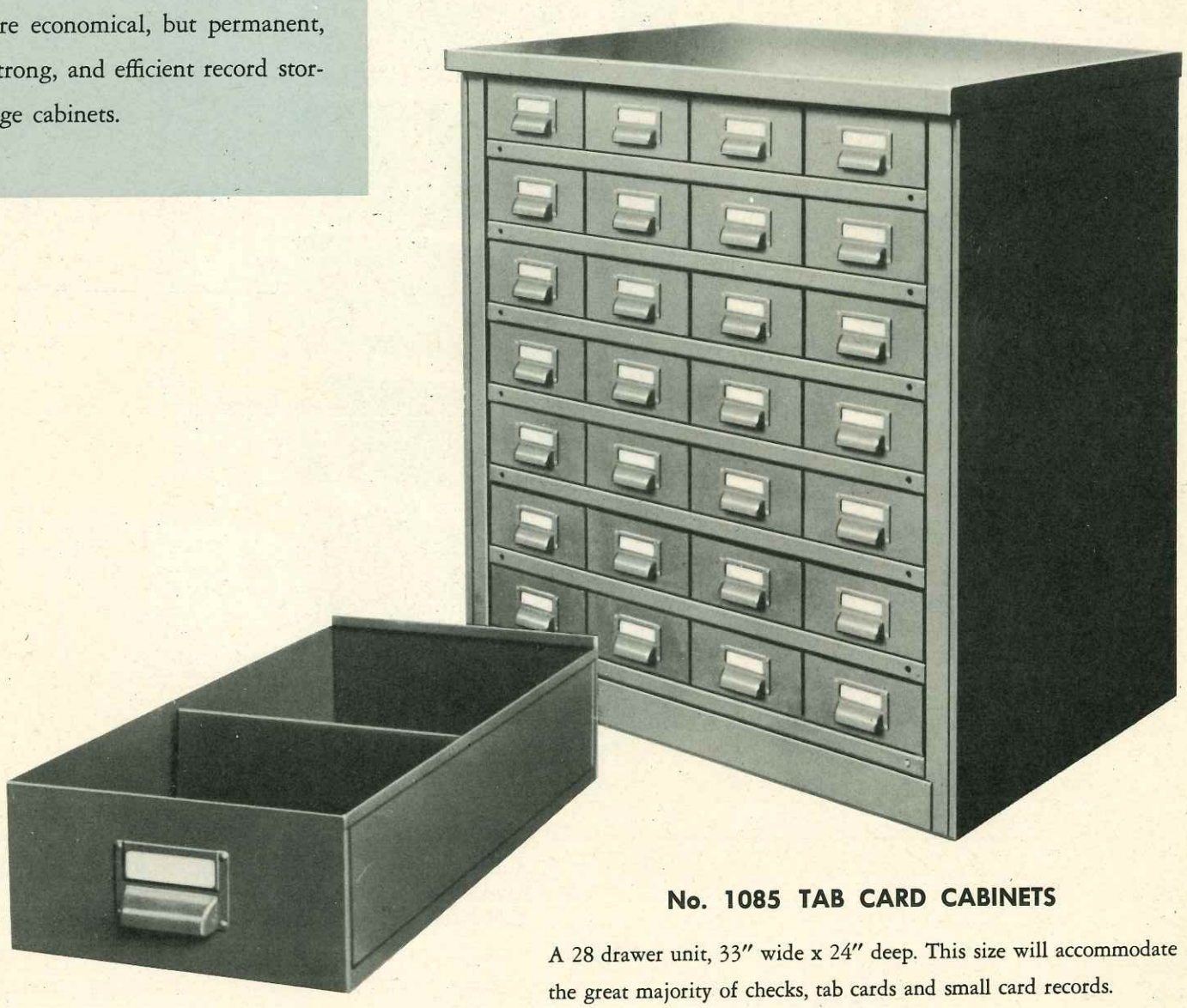
Overall Dimensions: 39" wide x 24" deep.

(All Items on This Page F.O.B. Warren, Penna.)

STORAGE EQUIPMENT

The two record storage units offered here will adequately service 90% of business storage needs. Construction, of course, is all welded heavy gauge furniture steel. Drawers are equipped with rear stops to prevent accidental removal.

Note: These units are not files. They are economical, but permanent, strong, and efficient record storage cabinets.



No. 1085 TAB CARD CABINETS

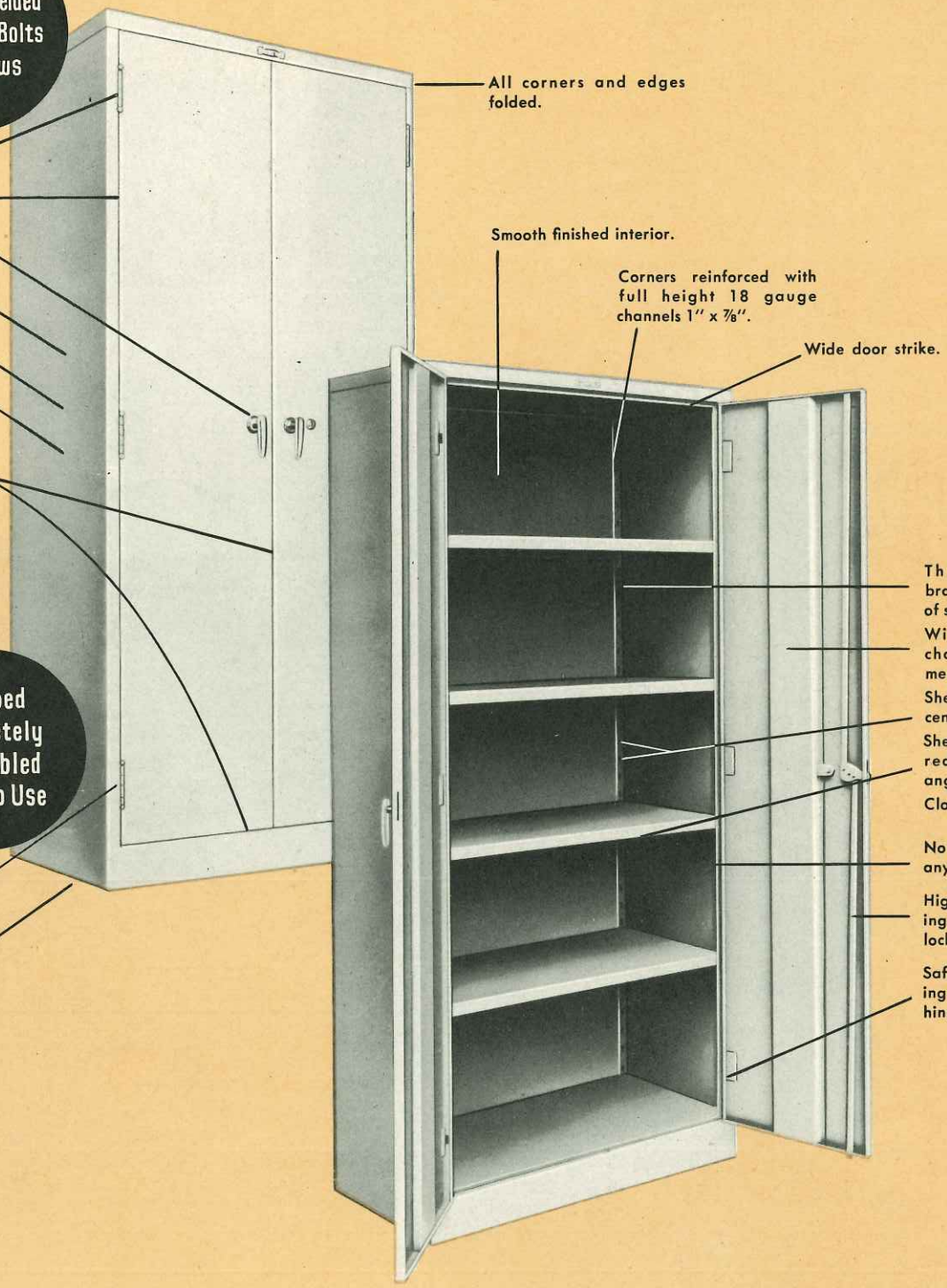
A 28 drawer unit, 33″ wide x 24″ deep. This size will accommodate the great majority of checks, tab cards and small card records.

Individual drawers measure 7⅝″ wide x 3-11/16″ inside.

(All Items on This Page F.O.B. Warren, Penna.)

MULTI-PURPOSE

Completely Welded Together, No Bolts Nor Screws



All corners and edges folded.

3" Button welded hinges.

All joints trim and flush.

High grade hardware.

Baked enamel and lacquer finish.

Standard Gray finish.

Smooth exterior, no bolts or screws.

Correctly hung doors, always fit perfectly.

Smooth finished interior.

Corners reinforced with full height 18 gauge channels 1" x 7/8".

Wide door strike.

Shipped Completely Assembled Ready To Use

This patented shelf bracket at all four corners of shelves.

Wide, full length box channel door reinforcements.

Shelves adjustable on 2" centers.

Shelves flanged front and rear with three right angle bends.

Close-fitting doors.

No exposed steel edges anywhere.

Hinges concealed, except knuckles.

High grade 3-way locking device with separate lock.

Flanged floor bearing surface.

Safety lugs prevent opening doors by removal of hinge pins.

No. 1070 STORAGE CABINET

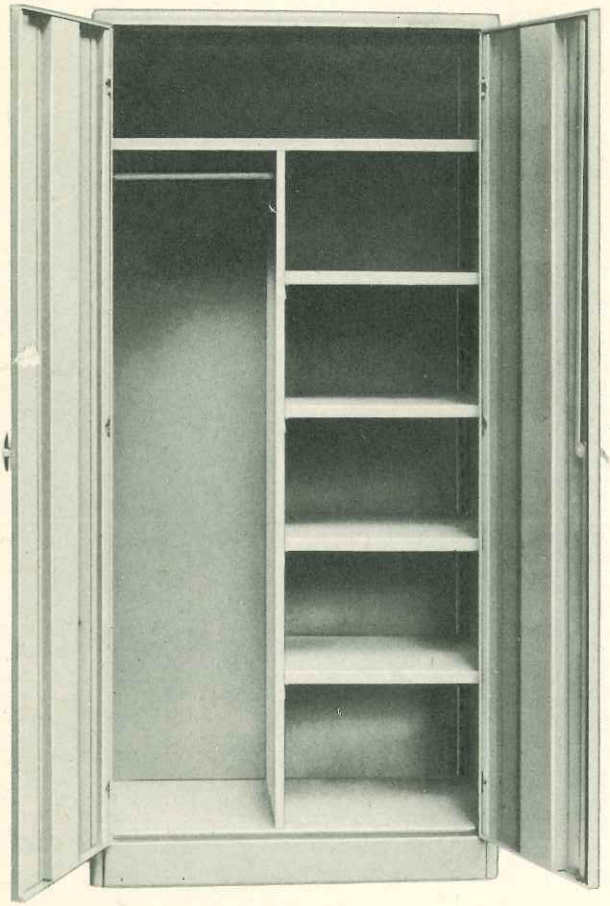
A 5 shelf unit for storage of office machines, supplies, records, etc. Overall dimensions are 36" wide x 78" high x 18" deep.

(All Items on This Page F.O.B. Warren, Penna.)

OFFICE CABINETS

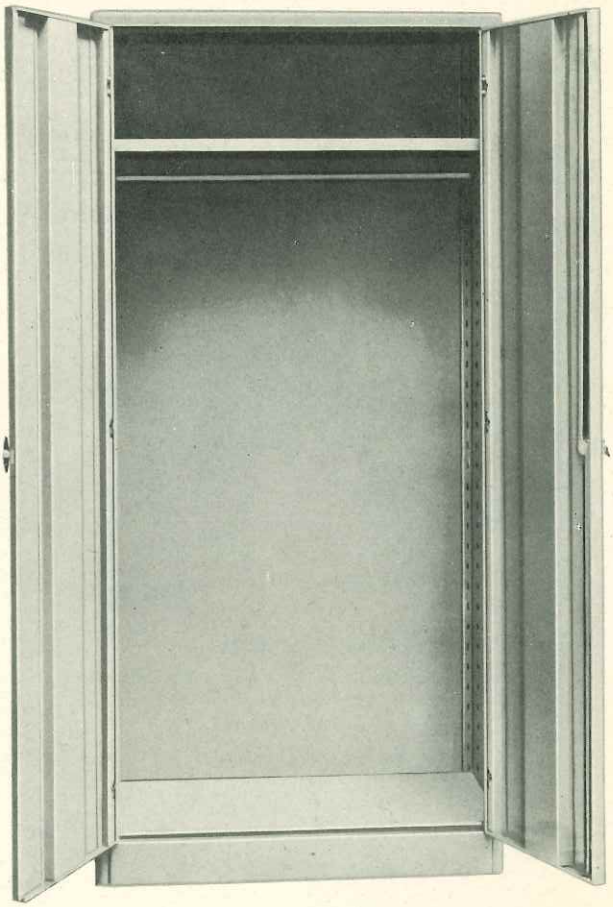
The units on these two pages are masterpieces of steel construction. No details have been overlooked nor have any features been omitted to make these the finest office cabinets available.

A completely welded unit with design and construction refinements, shown below, these cabinets are assembled at our factory and shipped completely assembled ready to use.



No. 1074 WARDROBE-STORAGE CABINET

A combination unit with hanging space for three overcoats, shelf space for three hats and 5 shelves for stationery, supplies or records. Overall dimensions are 38″ wide x 78″ high x 18″ deep.



No. 1072 WARDROBE CABINET

Fitted with hat shelf, steel hangar bar and spacious enough for rubbers and galoshes on the bottom shelf. Overall dimensions are 36″ wide x 78″ high x 18″ deep.

(All Items on This Page F.O.B. Warren, Penna.)

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